



# **75/80 Meter Full Size Quarter-Wave Vertical Antenna**

**DXE-7580FS-VA-3**

US Patent No. 8,130,168

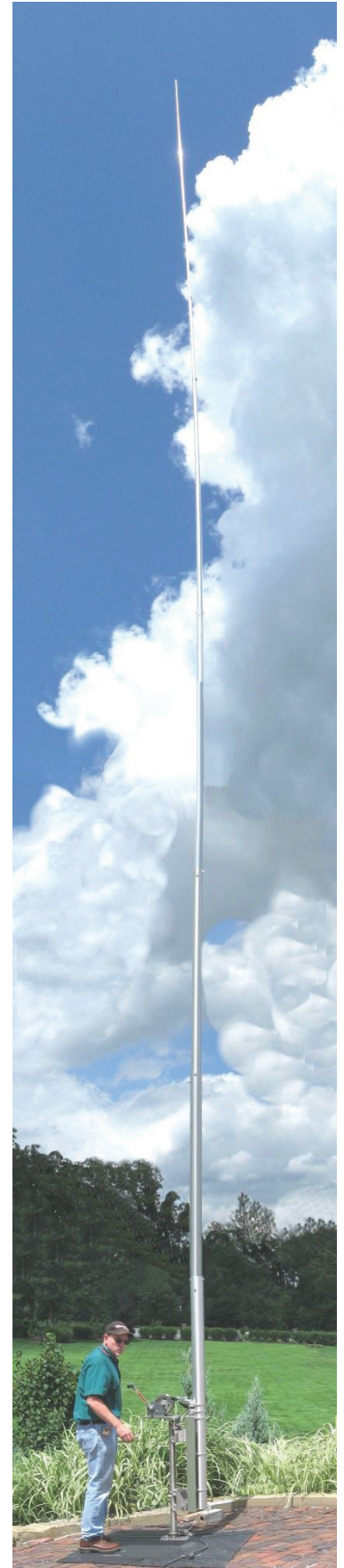
DXE-7580FS-VA -3-INS Revision 1b

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## Introduction

Congratulations on obtaining your DX Engineering **DXE-7580FS-VA-3** Full size 75/80 Meter Quarter-Wave Vertical Antenna! Now you can have a high-performance vertical antenna specifically for the 75/80 meter bands! The DX Engineering 68 foot vertical antenna supplies the highest possible performance. Achieve the strongest possible presence at your power level and be competitive!

The DX Engineering **DXE-7580FS-VA3** is a FULL SIZE quarter-wave high-performance antenna that provides all the important design details for a high performance vertical antenna. The thick-wall 6061 sections provide you with a very stout antenna that can stay up with no guying necessary and no worry on your part. When expecting a big storm or high winds, the antenna can easily be lowered with the supplied Heavy Duty+ Stainless Pivot Base with the optional hand winch.

The DX Engineering **DXE-7580FS-VA3** provides a 2:1 SWR Bandwidth of 466 to 557 kHz depending on your radial field. Your internal tuner can get SWR down to 1:1 on any DXing Frequency for maximum power transfer.

The DX Engineering **DXE-7580FS-VA-3** is specifically designed to operate on 75/80 meters. Included with this antenna system is a rugged heavy duty stainless steel pivot fixture for ease of assembly and adjustments. Engineered with 6063 corrosion-resistant aluminum tubing, thick stainless steel mounting brackets and stainless steel hardware, this antenna is very durable and attractive.

## Features

- Ultra-WIDE SWR Bandwidth and Unbeaten Gain
- Highest Wind Ratings - High Strength 6063/6061 Tubing Manufactured to DX Engineering Specifications
- Easy Tilt Up and Down - Specially Manufactured Heavy Duty+ Stainless Steel Pivot Base
- High Power Handling Capacity - BIG High Strength, UV Protected Extren<sup>®</sup> Insulator
- No Rust - 100% Stainless Steel Tubing Clamps and Hardware
- Reliability Second to None - Specially Manufactured Stainless and Aluminum Saddle Clamps, Stainless Bolts and Precision Machining on each antenna
- 5 kW SSB and CW rated - unparalleled reliability

### **High Strength Heavy Duty Plus Pivoting Fixture - *US Patent No. 8,130,168***

- Ultra-rugged construction starts with 4 inch OD Aircraft Grade heavy wall tubing
- Self supporting - will withstand steady-state winds in excess of 92 mph without guying (guying required under extreme wind speed conditions)
- Extremely high strength heavy wall tubing made to DX Engineering specifications
- Massive Extren<sup>®</sup> channel insulator
- Laser-cut high strength Stainless Steel brackets

The optional **DXE-VRW-1** Manual Winch for easy one-person raising and lowering of the antenna is available from DX Engineering. You can move the **DXE-VRW-1** winch between similar antennas in a multi-antenna installation.

This antenna system requires a heavy duty mounting pipe. Recommended installation should provide for a 3" OD heavy wall galvanized steel pipe set in concrete. Schedule 80 pipe that is called 2-1/2" has an outside diameter of 2.875" is recommended. The mounting pipe should extend above ground level by 37 inches. Depth of the mounting hole and amount of concrete is dependent on local soil type, condition and antenna guying.

## **WARNING!**

### **INSTALLATION OF ANY ANTENNA NEAR POWER LINES IS DANGEROUS**



**Warning:** Do not locate the antenna near overhead power lines or other electric light or power circuits, or where it can come into contact with such circuits. When installing the antenna, take extreme care not to come into contact with such circuits, because they may cause serious injury or death.

## **Overhead Power Line Safety**

Before you begin working, check carefully for overhead power lines in the area you will be working. Don't assume that wires are telephone or cable lines: check with your electric utility for advice. Although overhead power lines may appear to be insulated, often these coverings are intended only to protect metal wires from weather conditions and may not protect you from electric shock.

Keep your distance! Remember the 10-foot rule: When carrying and using ladders and other long tools, keep them at least 10 feet away from all overhead lines - including any lines from the power pole to your home.

## **Tools Required**

- Two 9/16" wrenches, (one of them should be open-end)
- One 7/16" open end wrench
- One 1/2" wrench
- Two 3/4" wrenches
- Medium size flat blade screwdriver or 5/16" nut driver for the element clamps
- Tape measure
- Felt-tip marker



## Manual Updates and Information

Every effort is made to supply the latest manual revision with each product. Occasionally a manual will be updated between the time your DX Engineering product is shipped and when you receive it. Please check the DX Engineering web site ([www.dxengineering.com](http://www.dxengineering.com)) for the latest revision manual.

**Please** - Take the time to read the entire manual before you start assembly. There are plenty of pictures and drawings to see, and if you read the entire manual first, you'll get a better feel for the overall construction methods described. Assembly is not difficult, but there are a number of parts that must go together in a certain sequence to make assembly easier.

## Installation Sequence

1. Site Selection
2. Mounting Pipe
3. Coaxial Cable to Mounting Pipe
4. Radial System
5. Pivot Base Assembly (*US Patent No. 8,130,168*)
6. Mounting Pivot Base to Mounting Pipe
7. Antenna Assembly
8. Mating Antenna Elements to Pivot Base Assembly
9. Tuning

## Site Selection

Select a mounting location clear from power lines, structures and other antennas by a minimum of 78 feet (68 + 10 ft safety rule). **Consider overhead power lines, utility cables and wires.** The further away the vertical is mounted from local noise sources or other metallic objects, which can re-radiate noise and affect the tuning, radiation pattern and SWR, the better. Determine the direction you want the antenna to pivot and make sure there is adequate clearance (at least 80 feet).

## Mounting Pipe

Use a customer supplied 2-1/2" schedule 80, which has an outside diameter (OD) of 2.895", galvanized steel thick-walled mounting pipe *at least* 7-1/2 feet long. This will allow approximately 4-1/2 feet below ground and 37 inches above ground.

Some manufacturers use the term DOM (drawn over mandrel) which will give you a true OD dimension. Other types of mounting pipe may be used but due to lateral strength needed ensure the mounting pipe is strong enough. The material most available is ASTM A513 Type 5 which is a 1020 material. Some pipe suppliers list the material as either 1020 or 1026. Type 1020 has the following properties:

ASTM A513 (1020): Up to 2-3/4" OD with maximum wall thickness of 0.25"

Tensile: 80,000 PSI. Yield: 70,000 PSI. Elongation in 2": 15%. Rockwell Hardness: B80

ASTM A513 (1020): Over 2-3/4" OD with wall thickness heavier than 0.25"

Tensile: 70,000 PSI. Yield: 60,000 PSI. Elongation in 2": 20%. Rockwell Hardness: B80

3.00" OD x 0.25" wall thickness (or more) of 65,000 PSI yield tubing may also be used.

Depending on your geographic location, various dealers should be able to supply the mounting post you specify. The following dealers can supply DOM tubing: (Other dealers in your area may be a better choice.)

Industrial Tube & Steel, Corp.: [www.industrialtube.com](http://www.industrialtube.com)

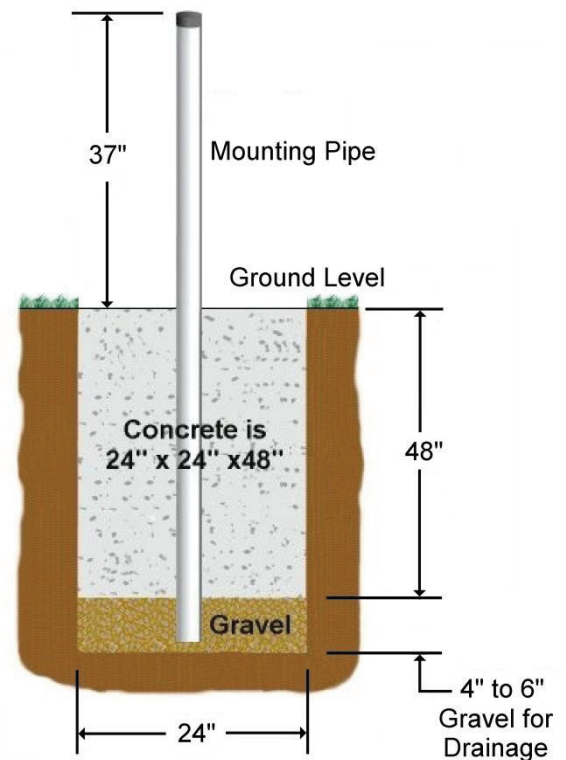
On Line Metal Store: [www.onlinemetals.com](http://www.onlinemetals.com)

Speedy Metals: [www.speedymetals.com](http://www.speedymetals.com)

Metals Depot: [www.metalsdepot.com](http://www.metalsdepot.com)

Note: DX Engineering does not recommend or endorse any specific vendor.

This mounting pipe must be permanently mounted in the ground, preferably in a concrete base 2 feet by 2 feet by 4 feet deep (with gravel below for drainage). The antenna system requires this type of mounting to help withstand the lateral forces present on the antenna during wind conditions and when operating the pivot function. Make the hole deep enough to accommodate at least 4 feet of pipe and 4 to 6 inches of gravel at the bottom for drainage. Set the mounting pipe on the gravel, use the concrete to fill around the pipe per the concrete instructions. Fill the hole until the concrete is level with the ground around it. Use a level on the mounting pipe as you fill the hole to be sure the mounting pipe is vertically straight.



Your location, landscape and ground conditions may require different mounting solutions in order to have the steel mounting pipe and the vertical antenna in a secure position.

## Coaxial Cable to Mounting Pipe

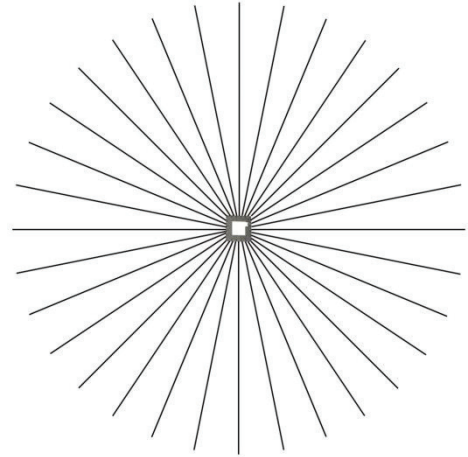
The coaxial cable should be routed to the base of the antenna system and be buried below the radial system. PVC Conduit pipe may be used to house the coaxial cable. Bury the cable 6" to 12" below ground level.

## Radial System

The use of a radial system is a key requirement for a high performance quarter wave vertical antenna system. With a vertical antenna system, the radials are the second half of the antenna. The radials contribute to the radiation efficiency of the entire vertical antenna system.

At a minimum, 32 radials, each 65 feet long, should be used with this antenna. **DXE-RADW** Radial Wire, a 14 gauge stranded copper with black relaxed PVC insulation wire is suggested for the best results.

The wire radials should be placed as symmetrically as possible straight from the feedpoint around the vertical antenna and spaced evenly, regardless of how many radials are used. Do not cross or bunch any radial wires as this nullifies their effectiveness. If you have limited space, put in as many straight radials as you can. The radials must be connected to the shield of your feedline. The **DXE-RADP-3** Stainless Steel Radial Plate is an ideal optional item which provides an excellent system for attaching radial wires to your vertical antenna system feedpoint.



Radial wires can be laid on the roots of the grass using **DXE-STPL** Radial Wire Anchor Pins to hold them down. Using enough staples will ensure the wires will not be snagged by mowers, people, or animals. Grass will quickly overgrow the radials and it will be virtually impossible to see them. An article describing this process is available on the DX Engineering website in the **Tech Info** section. Radials can also be buried just under the surface by using a power edger to make a slit in the soil.

## Assembly Notes

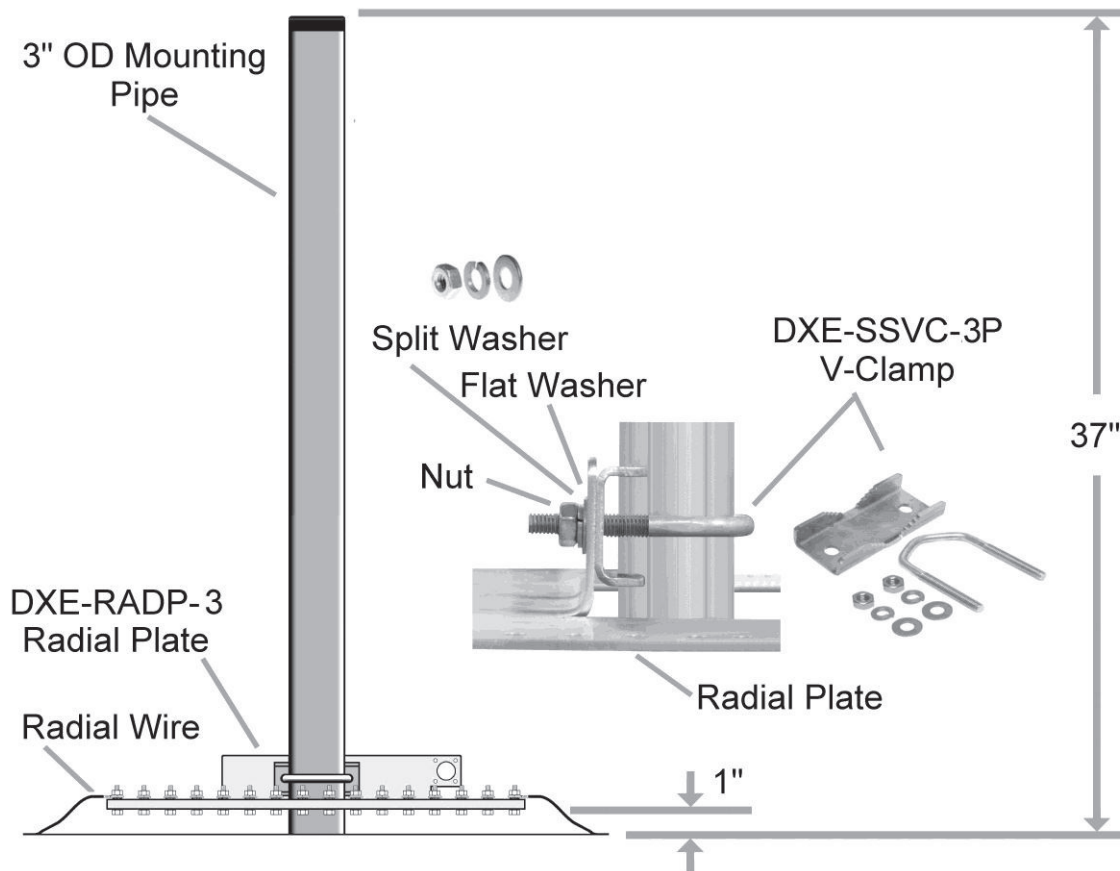
**Note:** ***DXE-P8A Penetrox™ A Anti-Oxidant** should be used between all antenna element sections. **Penetrox™ A** is an electrical joint compound to affect a substantial electrical connection between metal parts such as telescoping aluminum tubing or other antenna pieces. It ensures high conductivity at all voltage levels by displacing moisture and preventing corrosion or oxidation.*

**Note:** ***UMI-81343 Never-Seez®** or **DXE-NSBT8 Anti-Seize** should be used on all clamps, bolts and stainless steel threaded hardware to prevent galling and to ensure proper tightening.*

**Note:** *The following assembly instructions are based on using a customer supplied 2.895" OD Mounting Pipe (referred to as 3" OD), with the optional **DXE-VR-1 Manual Winch**, optional **DXE-RADP-3 Radial Plate** with one optional **DXE-SSVC-3P V Clamp** and one optional **DXE-112-KIT - Chassis Mount SO-239 Connector**.*

## Radial Plate to Mounting Pipe

Place the optional **DXE-RADP-3** Radial Plate over the 3" OD (maximum) mounting pipe. Attach the Radial Plate to the mounting pipe using one **DXE-SSVC-3P** stainless steel V-Clamp. Allow approximately one inch clearance between the bottom of the Radial Plate and the ground to allow access to the radial wire mounting hardware (see **Figure 1**). Connections to the antenna will be made via the optional **DXE-112-KIT** chassis mount SO-239 connector. The **DXE-RADP-3** Radial Plate comes with 20 sets of stainless steel hardware for mounting the radial wires. It is suggested that 32 radial each 65 feet long be used, therefore additional **DXE-RADP-1HWK** Radial Plate Wire Attachment Hardware Kits will be required.



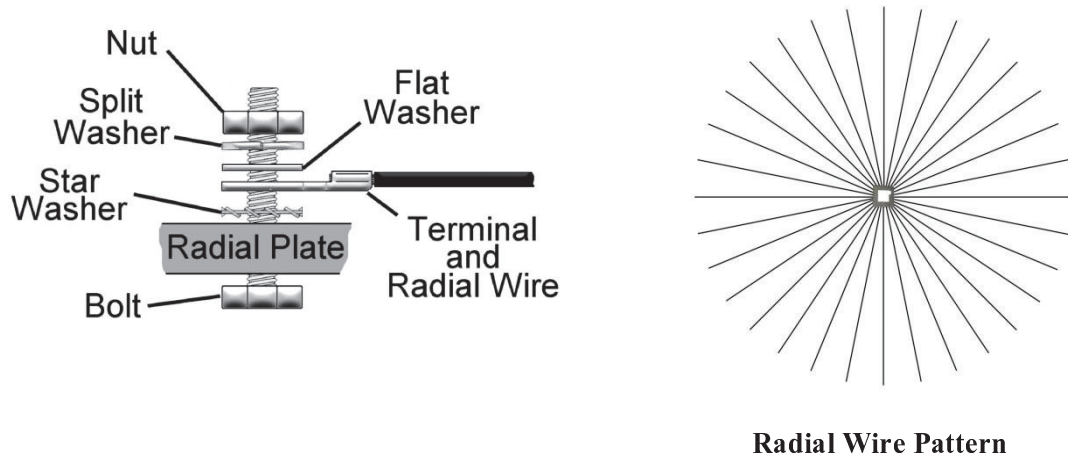
**Figure 1 - Optional DXE-RADP-3 Radial Plate Mounted to a 3" OD Mounting Pipe**

## Attaching Ground Radial Wires to the Radial Plate

Using the 20 sets of supplied 1/4" stainless steel hardware (Bolt, Star Washer, Flat Washer, Split Washer, Nut) connect the optional ground radial wires to the **DXE-RADP-3** Radial Plate as shown in **Figure 2**. Additional hardware kits are available (**DXE-RADP-1HWK**) that contain 20 sets of Radial Plate Hardware.

There are optional DX Engineering Radial Wire Kits available. **DXE-RADW-500K/BD** contains a 500 foot spool of 14 gauge copper stranded wire with black PVC insulation, 20 Terminal Lugs and 100 Steel or Biodegradable Lawn Staples. The **DXE-RADW-1000K/BD** Radial Wire Kit contains a 1,000 foot spool of 14 gauge copper stranded wire with black PVC insulation, 40 Terminal Lugs and 200 Steel or Biodegradable Lawn Staples. **RADW-20RT**, **-32RT** or **-65RT** contain 20 each radial wires with 1/4" terminal attached. These kits come in 20 Ft, 32 Ft or 65 Ft lengths.

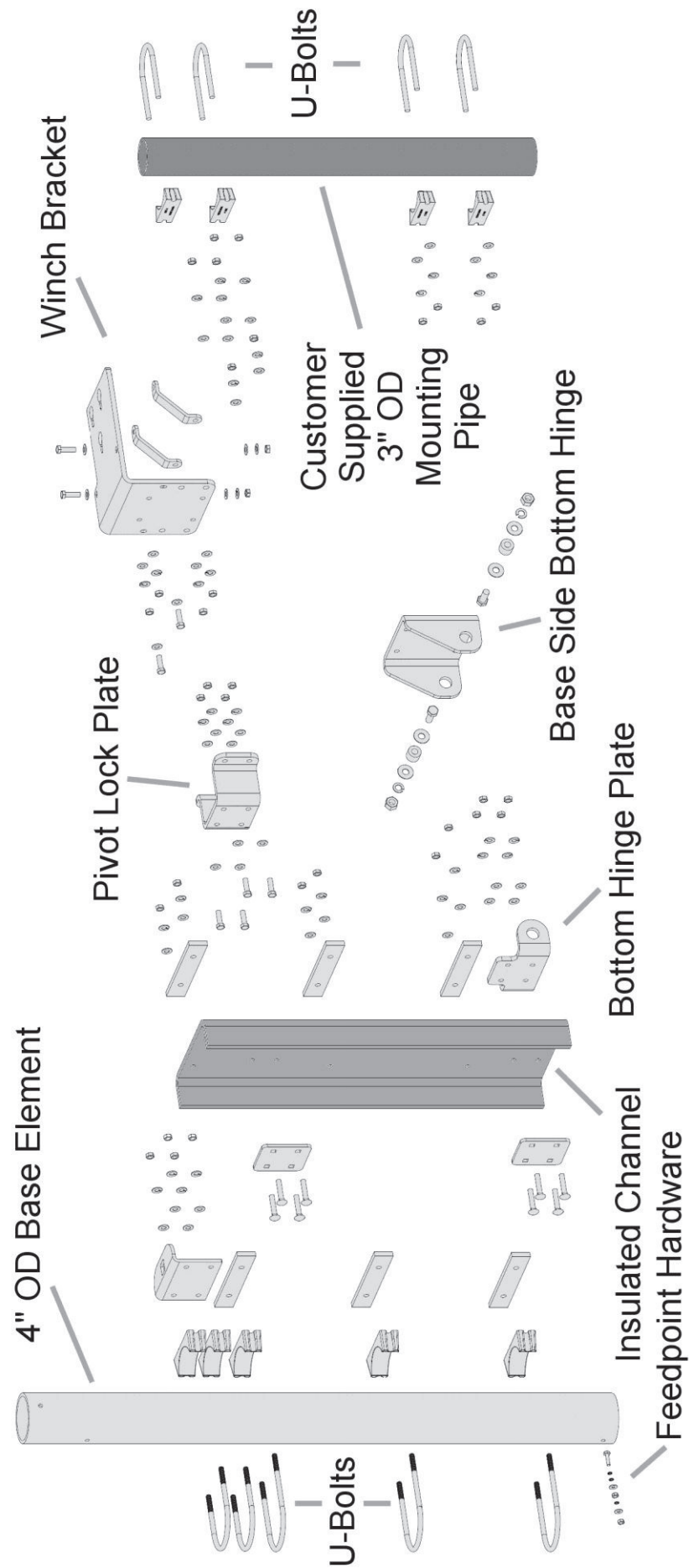
Depending on the number of radial wires used, space them out evenly around the Radial Plate. The Radial Plate will accommodate up to 60 radial wires (60 laser drilled holes), or up to 120 radials if doubled up.



**Figure 2 - Radial Wire Hardware Installation**

**Figure 3**

**Overall Super Duty+  
Pivot Base  
(US Patent No. 8,130,168)  
Assembly  
Reference  
Drawing**

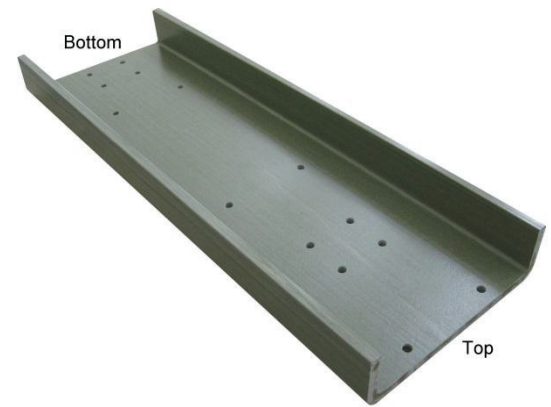


## Pivot Base and Lower Antenna Assembly

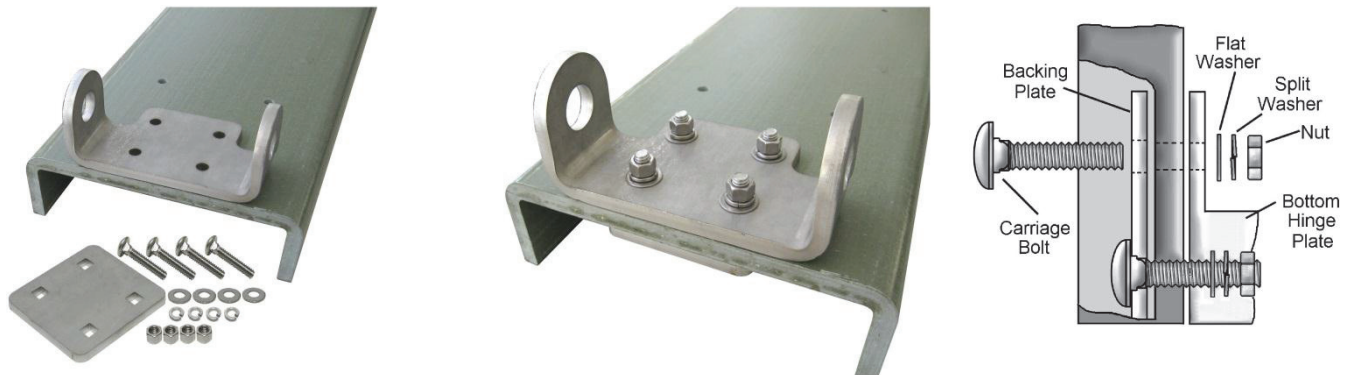
1. Locate the heavy duty Extren<sup>®</sup> insulated channel.

There are 14 holes drilled in the insulated channel.

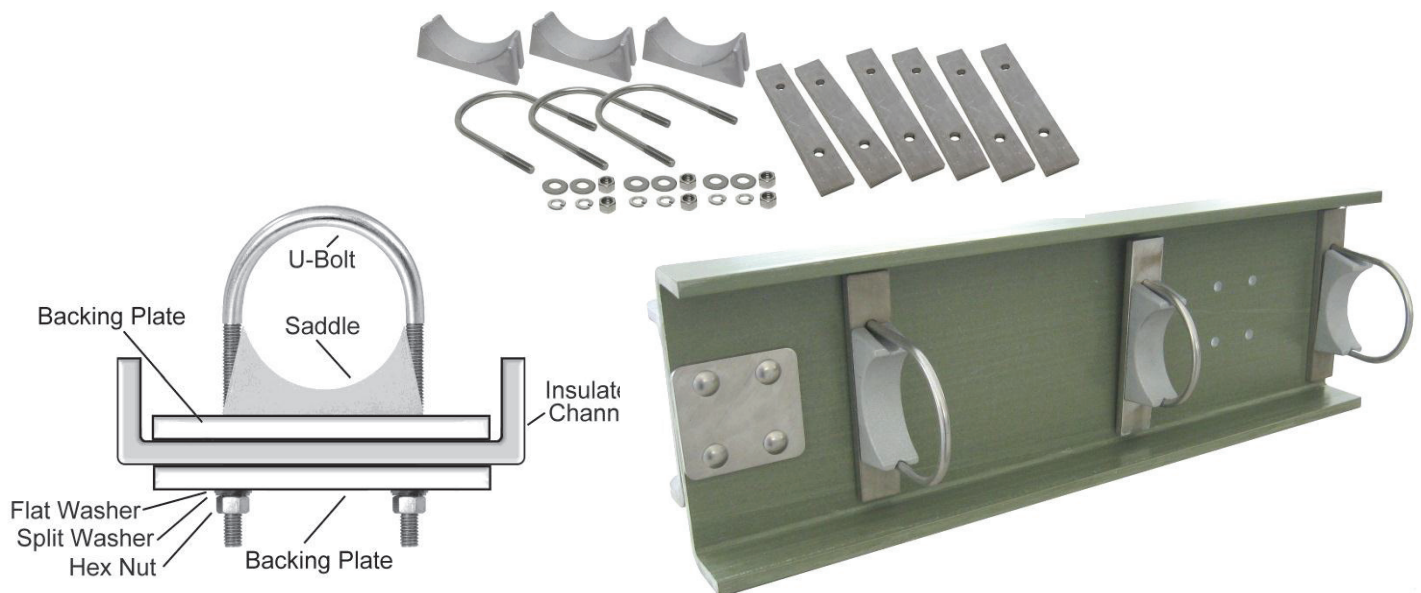
The top of the insulated channel is identified by the two wide spaced holes located very near the top end.



2. Locate the stainless steel bottom hinge plate, backing plate, four carriage bolts, four 3/8" flat washers, four 3/8" split lock washers and four 3/8" hex nuts. Assemble the bottom hinge to the bottom of the heavy duty Extren<sup>®</sup> insulated channel as shown below. Tighten the hardware.



3. Locate the three 4" Cast Saddle Clamps, three 4" x 3/8" x 6.813" long stainless steel U-Bolts, six Saddle Backing Plates, six 3/8" washers, six 3/8" split lock washers and six 3/8-16 stainless steel hex nuts. (Note: The U-Bolts and their hardware may be packaged separately). Loosely assemble the U-Bolts to the heavy duty Extren<sup>®</sup> insulated channel as shown below. These will be tightened after the base is mounted and you are ready to insert the 4" OD base element.

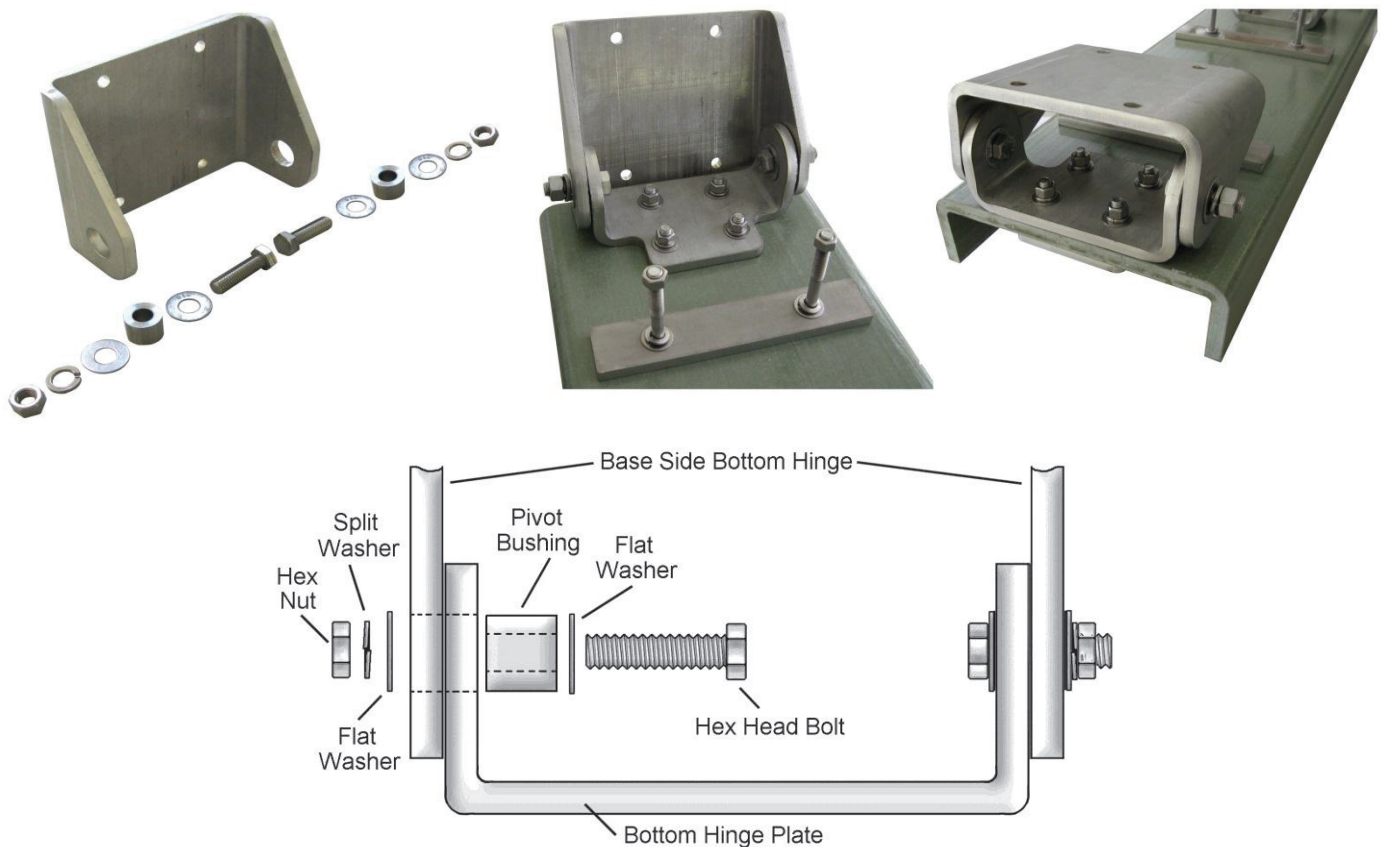




4. Locate the stainless steel pivot base locking plate, backing plate, four carriage bolts, four 3/8" flat washers, four 3/8" split lock washers and four 3/8" hex nuts. Assemble the pivot base locking plate to the top of the heavy duty Extren® insulated channel as shown below. Tighten the hardware.



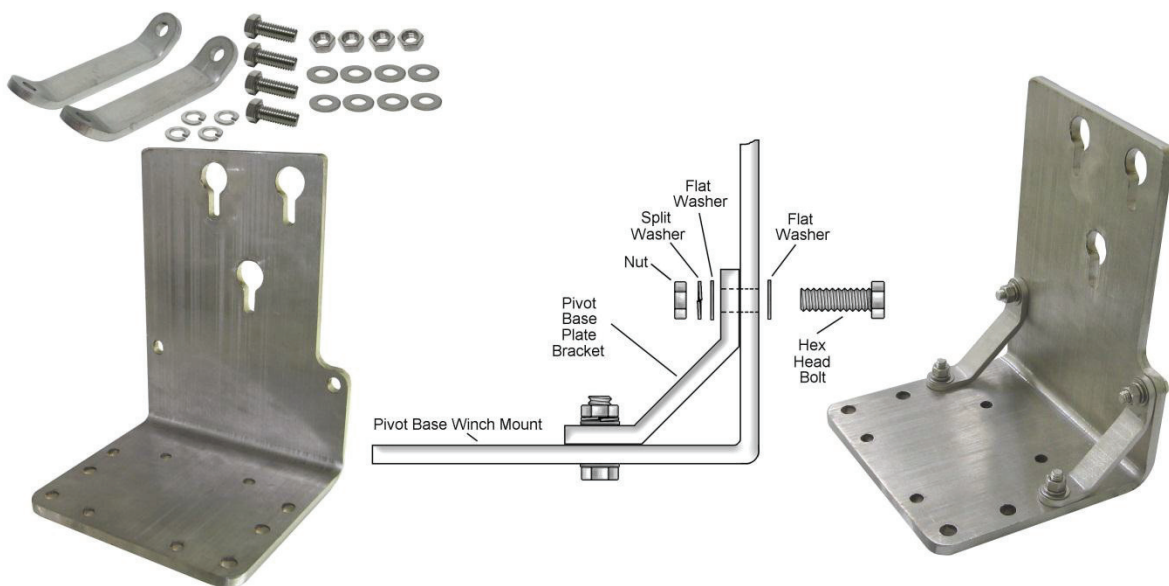
5. Locate the stainless steel base side bottom hinge, two 1/2-13 x 1-3/4" long stainless steel hex head bolts, two pivot bushings, four 1/2" x 1/4" stainless steel flat washers, two 1/2" stainless steel split lock washers, and two 1/2-13 stainless steel hex nuts. Assemble the base side hinge plate to the bottom hinge plate as shown below. Tighten the hardware.



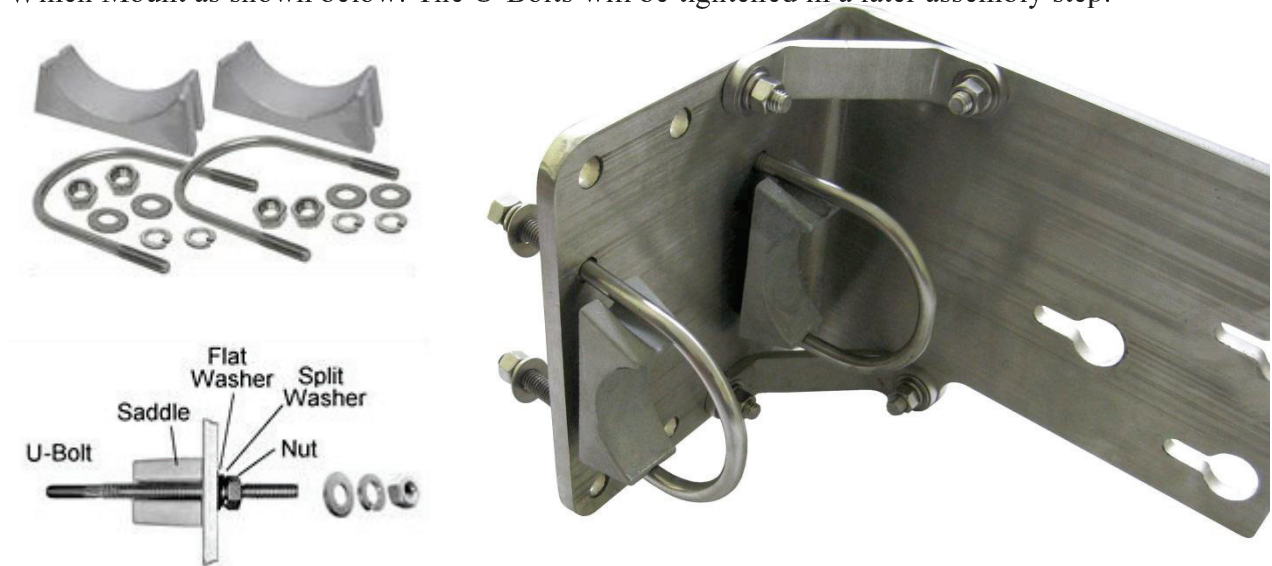
6. Locate two 3" cast saddle blocks, two stainless steel 3" x 3/8" x 5.25" U-Bolts, four stainless steel 3/8" flat washers, four stainless steel 3/8" split lock washers and four stainless steel 3/8-16 hex head nuts. (Note: The U-Bolts and their hardware may be packaged separately). Loosely assemble (one or two threads beyond the end of the hex nuts) the two U-Bolts to the stainless steel base side bottom hinge as shown below. The U-Bolts will be tightened in a later assembly step.



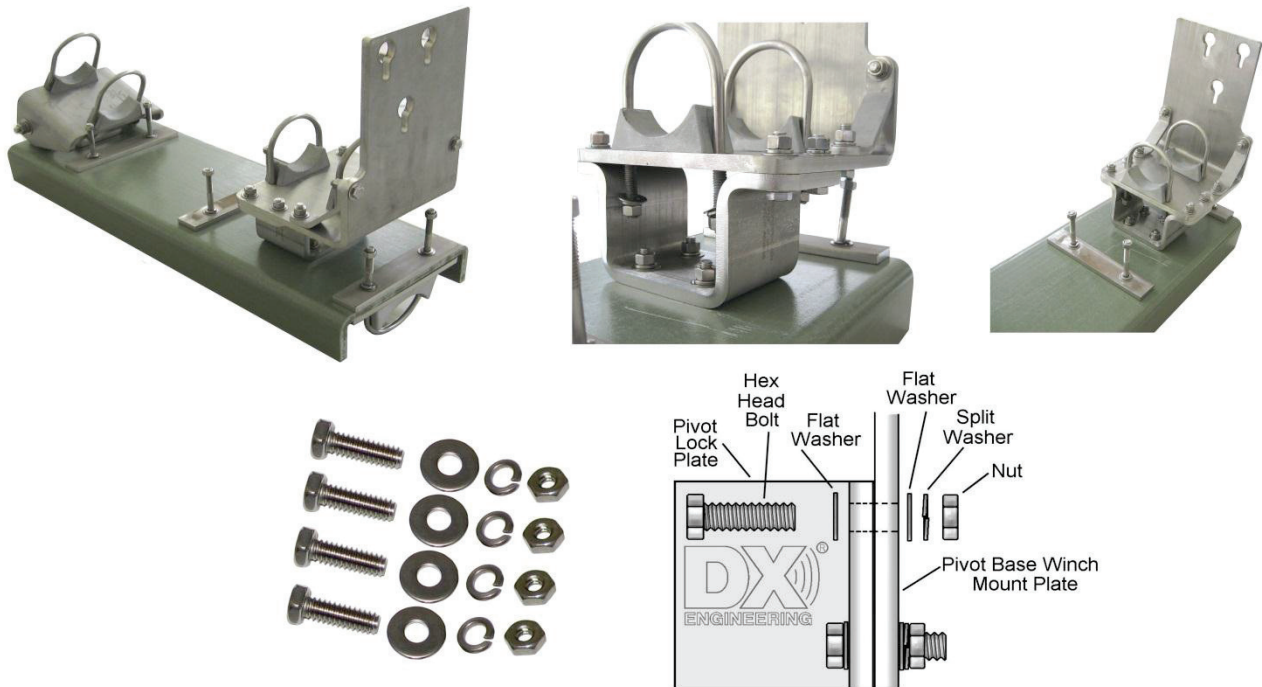
7. Locate the stainless steel Pivot Base Winch Mount, two stainless steel Pivot Base Plate Brackets, four 3/8-16 x 1-3/8" long stainless steel hex bolts, eight stainless steel 3/8" flat washers, four stainless steel 3/8" split lock washers and four stainless steel 3/8-16 hex nuts. Assemble the Pivot Base Plate Brackets to the Pivot Base Winch Mount as shown below.



8. Locate two 3" cast saddle blocks, two stainless steel 3" x 3/8" x 5.25" U-Bolts, four stainless steel 3/8" flat washers, four stainless steel 3/8" split lock washers and four stainless steel 3/8-16 hex head nuts. (Note: The U-Bolts and their hardware may be packaged separately). Loosely assemble (one or two threads beyond the end of the hex nuts) the two U-Bolts to the Pivot Base Winch Mount as shown below. The U-Bolts will be tightened in a later assembly step.



9. Locate four 3/8-16 x 1-1/4" long stainless steel hex bolts, eight stainless steel 3/8" flat washers, four stainless steel 3/8" split lock washers and four stainless steel 3/8-16 hex nuts. Mount the Pivot Base Winch Mount assembly to the stainless steel Pivot Base Locking Plate. Snug the bolts, they don't have to be real tight at this time. Note: These four bolts are removed when using the pivoting function as described later in this manual.



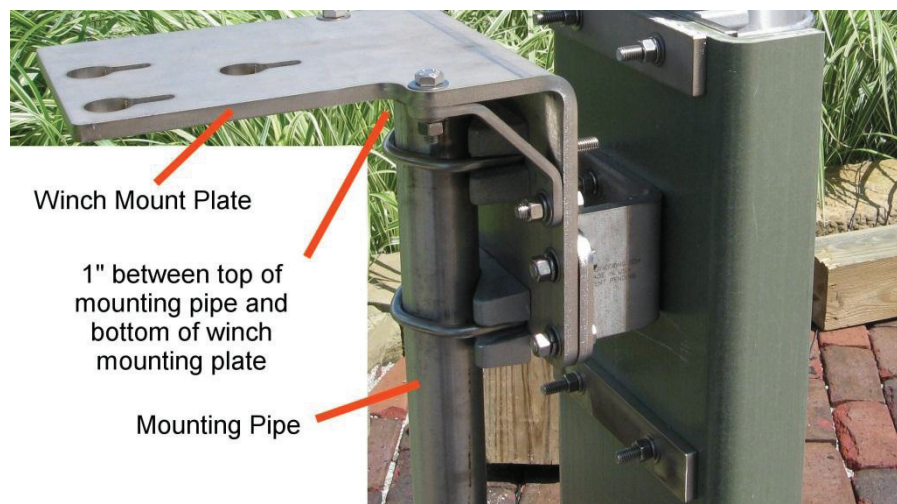


10. Move the four U-Bolts out as far as they will go (these were put on loosely in steps 2 and 8).

Slide the entire assembly onto your mounting pipe. You want approximately 1 inch clearance from the top of your mounting pipe to the bottom side of the winch mounting plate.

Position the base fixture in the position you pre-selected for the pivoting direction. Ensure the assembly is perfectly vertical, no twist from top to bottom.

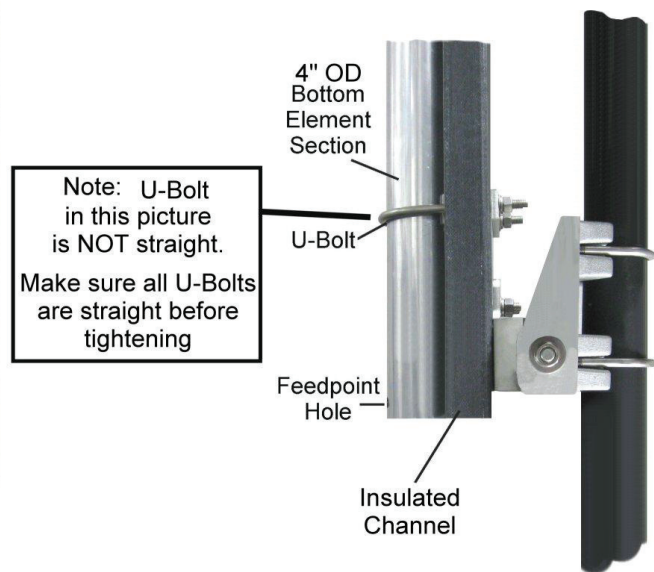
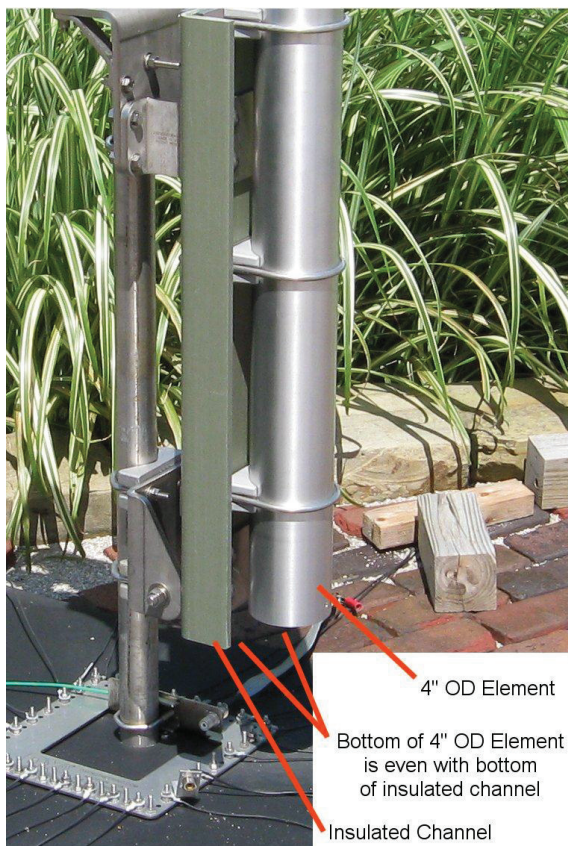
Straighten out the U-Bolts (perpendicular to the mounting pipe) and tighten the U-Bolt clamp hardware evenly so the length of the exposed threads is approximately equal. Any clamp should be tightened evenly from side-to-side with an equal amount of thread above each nut.



11. Locate the 4" OD x 72", 0.120" wall thickness antenna bottom element section. There are 5 holes drilled in this element section. Four drilled holes at the top are used for mating to the next antenna element section. One hole is drilled near the bottom for the feed point connection.

Loosen the previously installed U-Bolts (Step 9). Insert the 4" OD x 72" bottom element section into the antenna base section through the three U-Bolts with the feed point at the bottom facing front as shown below.

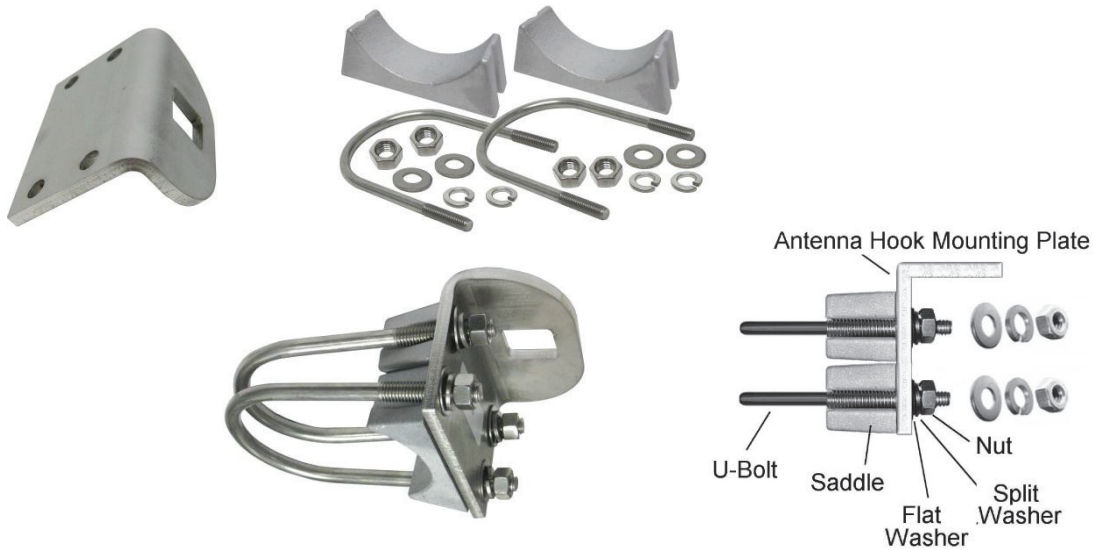
The bottom of the 4" OD element tube should be even with the bottom of the insulated channel as shown below.



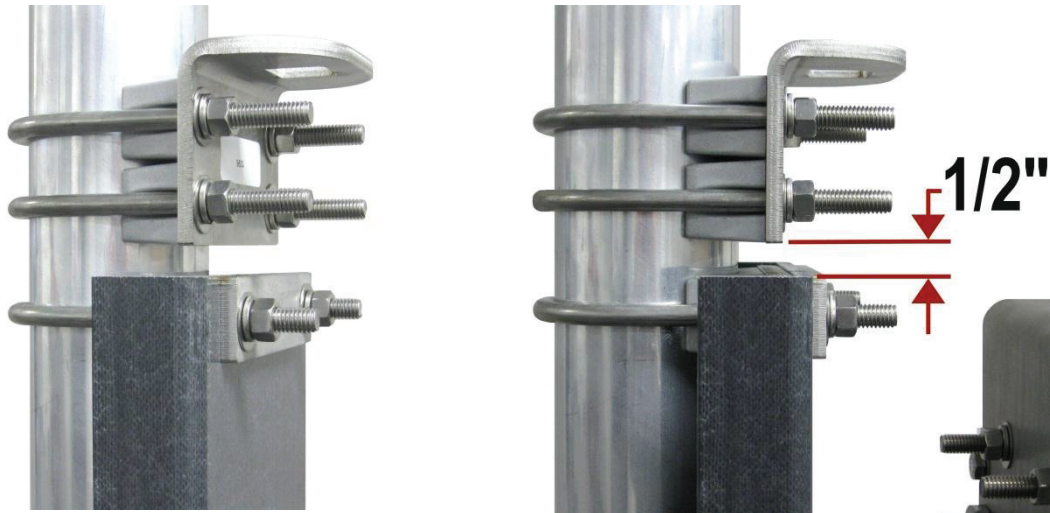
Tighten the U-Bolt hardware evenly so the length of the exposed threads is approximately equal. Any clamp should be tightened evenly from side-to-side with an equal amount of thread above each nut.

12. Locate the stainless steel Antenna Hook Mounting Plate, two 4" U-Bolt Saddle blocks, two 4" x 3/8" x 5.563" stainless steel U-Bolts, four stainless steel 3/8" flat washers, four stainless steel 3/8" split lock washers and four stainless steel 3/8-16 hex head nuts. (Note: The U-Bolts and their hardware may be packaged separately).

Loosely assemble (one or two threads beyond the end of the hex nuts) the two U-Bolts and associated hardware to the antenna hook mounting plate as shown below. The U-Bolts will be tightened in the next assembly step.

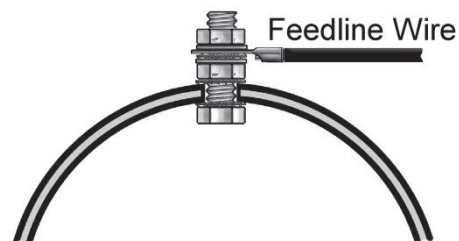
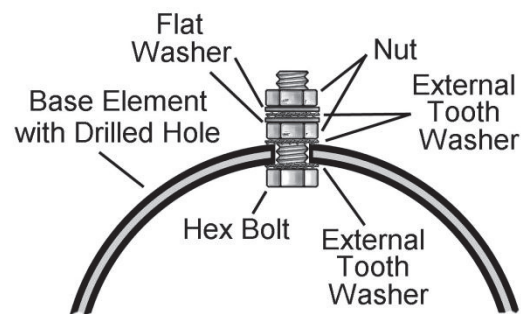


13. Loosen the U-Bolts enough to slide the Antenna Hook Mount assembly over the 4" OD antenna lower element on the base assembly. Position the antenna hook mount approximately 1/2" above the insulated channel as shown below.



14. Tighten the two U-Bolt clamps hardware evenly so the length of the exposed threads is approximately equal. Any clamp should be tightened evenly from side-to-side with an equal amount of thread above each nut.

15. Locate the 1/4-20 x 1" long stainless steel hex bolt, three 1/4" stainless steel external tooth lock washers, two 1/4" stainless steel flat washers and two stainless steel 1/4-20 hex nuts. Install the feedpoint hardware at the bottom of the 4" OD bottom element in the pre-drilled hole as shown below.



**Views showing the Feedpoint hardware installed**

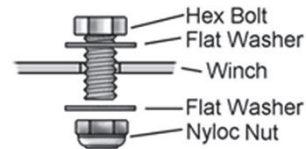
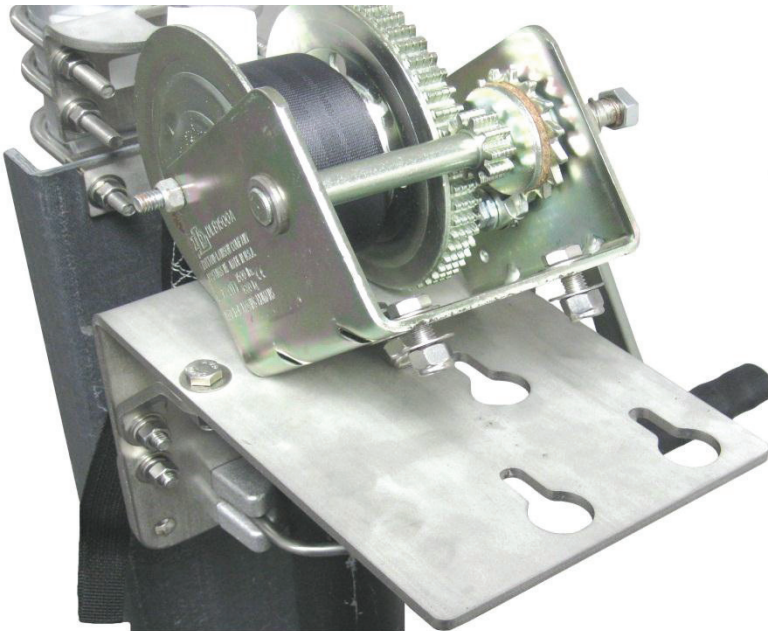


## Mounting and using the Optional DXE-VRW-1 Manual Winch

1. Follow the instructions included with the optional **DXE-VRW-1** - Manual Winch Add-On Kit to prepare the Manual Winch for installation on the antenna base assembly.
2. Included with optional **DXE-VRW-1** - Manual Winch Add-On Kit is the stainless steel hardware for mounting the winch on the pivot base assembly. The hardware includes three 3/8-16 x 1-3/8" long stainless steel hex bolts, six stainless steel 3/8-16 flat washers and three 3/8-16 Stainless Steel Nyloc Nuts.

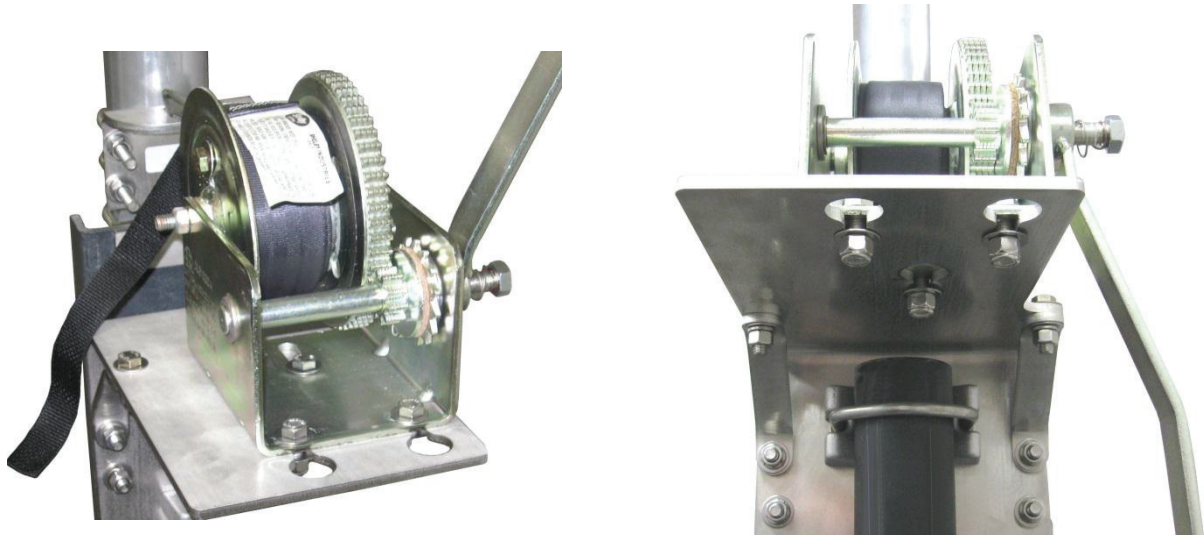


Loosely install the three sets of stainless steel hardware on the manual winch as shown below.



The hardware does not have to be removed from the manual winch to either install or remove the manual winch from the winch mounting plate.

There are three holes with slots in the mounting bracket. The flat washers will fit through the large holes. Once in place, push the winch inward (toward the antenna elements) allowing the three bolts to go into the three slots. Tighten the hardware to hold the winch in place.



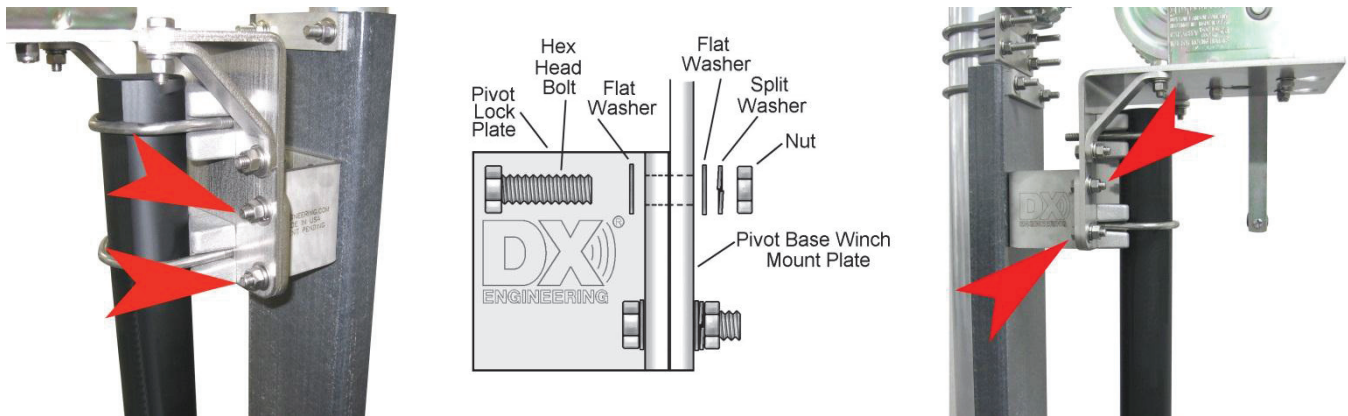
Connect the Hook from the manual winch strap to the Antenna Hook Mount as shown below.



To remove the winch, simply reverse this sequence.

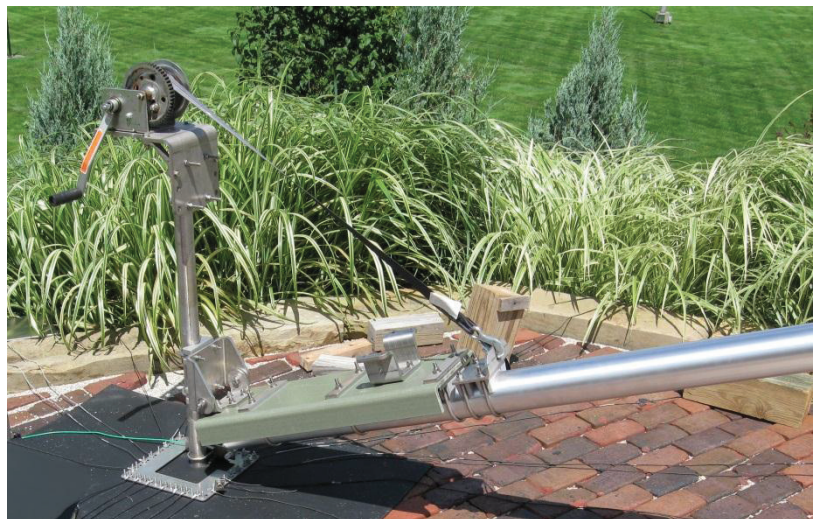
The winch should be removed and stored when not in use. Do not leave the winch outdoors since extended weathering and sunlight may damage or weaken the strap and/or other parts. Refer to the manual that is included with the **DXE-VRW-1** Manual Winch for details.

3. To lower the antenna, ensure the winch hook is in the Antenna Hook Mount. Remove the four bolts and hardware that hold the Pivot Lock Plate to the Pivot Base Winch Mount Plate. You can now use the winch to pivot the antenna downward.



**Four Bolts to be removed to allow for pivoting**

4. Turn the crank on the manual winch to lower, or raise the antenna. After raising the antenna completely, make sure you replace the four bolts that were removed in step 3. The manual winch should be removed when not in use to protect the gears and web strap from weather and environmental effects.



**Note:** Sawhorses, chairs, or ladders should be used to support the vertical sections during assembly with the pivot base and whenever the vertical is tilted down to allow easy maintenance, or when making adjustments.



## General Information about Aluminum Tubing

**Note:** ***DXE-P8A -Penetrox™ A Anti-Oxidant** should be used between all antenna element sections. Penetrox™ A is an electrical joint compound to affect a substantial electrical connection between metal parts such as telescoping aluminum tubing or other antenna pieces. It ensures high conductivity at all voltage levels by displacing moisture and preventing corrosion or oxidation*

**Note:** ***UMI-81343 Never-Seez®** or **DXE-NSBT8 Anti-Seize** should be used on all clamps, bolts and stainless steel threaded hardware to prevent galling and to ensure proper tightening.*

When assembling any telescoping aluminum tubing sections you should take the following steps:

1. Make sure the edges are smooth and not sharp. Deburring may be necessary, since burrs and shavings can occur on seams as well as edges. All surfaces need to be completely smooth to allow easy assembly of tubing sections.

### Caution

***Aluminum tubing edges can be very sharp.  
Take precautions to ensure you do not get accidentally cut.***

The raised particles and shavings that appear when the aluminum tubing is machined are referred to as burrs, and the process by which they are removed is known as deburring.

Deburring is a finishing method used in manufacturing. Our aluminum tubing is machine cut on both ends and machine slit on one end. Although DX Engineering manufactured aluminum tubing is deburred, you should further assure that there are no ragged edges or protrusions.

Use the **DXE-22166 Slim Grip Deburring Tool**, or the **DXE-22600 Deburring Tool with Extending Handle and Extra Blades** for this operation.

2. Clean the inside of the aluminum tubing to clear out any dirt or foreign material that would cause the aluminum tubing sections to bind during assembly. Do not use any type of oil or general lubricant between the aluminum tubing sections. Oils or general lubricants can cause poor electrical connections for radio frequencies.
3. Clean the outside of the aluminum tubing to clear any dirt or foreign material that would cause the clamps to malfunction during assembly.
4. The use of **DXE-P8A Penetrox™ A** is highly recommended. Penetrox™ A is an electrical joint compound which effects a substantial electrical connection between metal parts such as telescoping aluminum tubing or other antenna pieces. Using Penetrox™ A assures high conductivity at all voltage levels by displacing moisture and preventing corrosion or oxidation.
5. When assembling the aluminum tubing sections, ensure the area is clear of grass, dirt or other foreign material that could cause problems during assembly of the closely fitted telescoping sections.

## Assembling the Vertical Sections

**Note:** ***DXE-P8A -Penetrox™ A Anti-Oxidant** should be used between all antenna element sections. Penetrox™ A is an electrical joint compound to affect a substantial electrical connection between metal parts such as telescoping aluminum tubing or other antenna pieces. It ensures high conductivity at all voltage levels by displacing moisture and preventing corrosion or oxidation*

**Note:** ***UMI-81343 Never-Seez®** or **DXE-NSBT8 Anti-Seize** should be used on all clamps, bolts and stainless steel threaded hardware to prevent galling and to ensure proper tightening.*

The vertical sections of the **DXE-7580FS-VA3** consists of 17 sections of custom engineered 6063 corrosion-resistant aluminum tubing ranging in size from 4" OD to 1/2" OD. The 4" OD section was already mounted in the Pivot Base Assembly in an earlier assembly step.


















It is suggested that the vertical elements be laid out in a line according to size on a flat surface for ease of assembly. Once all the parts are assembled, the vertical sections should be supported with either saw horses, chairs or other suitable structures.

When all the vertical element sections are assembled, they will be mated to the Pivot Base Assembly.

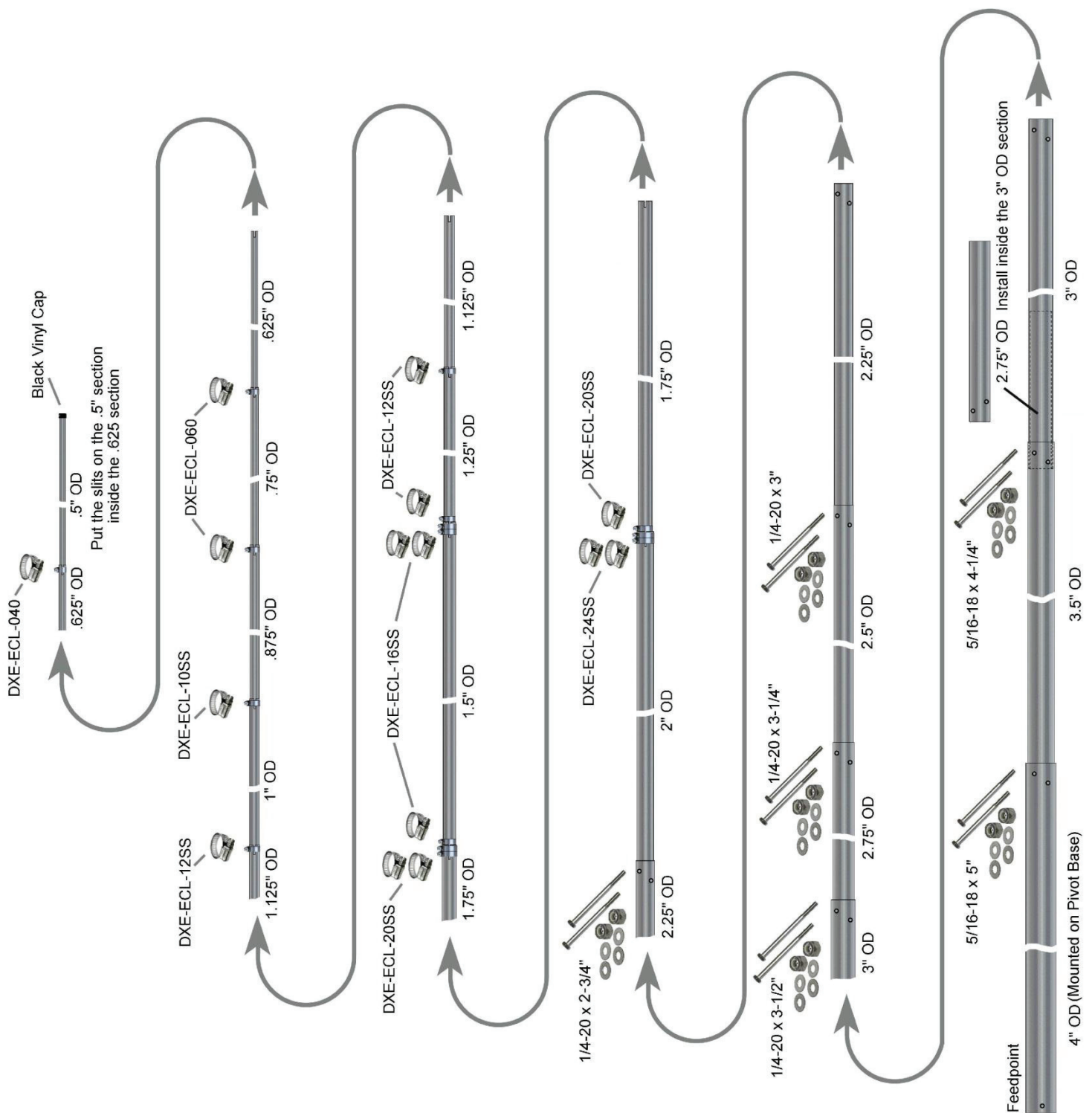
Locate the parts needed for the vertical element assembly:

Vertical Elements Assembly - Parts List			
QTY	Description	QTY	Description
1	4.00" OD x 71.75" long, .25" wall, 5 drilled holes	2	5/16-18 x 5" Stainless Steel Hex Head Cap Screw
1	3.50" OD x 71.75" long, .25" wall, 8 drilled holes	2	5/16-18 x 4-1/4" Stainless Steel Hex Head Cap Screw
1	3.00" OD x 72" long, .120" wall, 8 drilled holes	8	5/16" Stainless Steel Flat Washer
1	2.75" OD x 48" long, .120" wall, 4 drilled holes	4	5/16-18 Stainless Steel Nyloc Hex Nut
1	2.75" OD x 48" long, .120" wall, 8 drilled holes	2	1/4-20 x 3-1/2" Stainless Steel Hex Head Cap Screw
1	2.5" OD x 72" long, .120" wall, 8 drilled holes	2	1/4-20 x 3-1/4" Stainless Steel Hex Head Cap Screw
1	2.25" OD x 72" long, .120" wall, 8 drilled holes	2	1/4-20 x 3" Stainless Steel Hex Head Cap Screw
1	2" OD x 72" long, .120" wall, 4 drilled holes one end, slits one end	2	1/4-20 x 2-3/4" Stainless Steel Hex Head Cap Screw
1	1.75" OD x 72" long, .120" wall, slits on one end	1	1/4-20 x 1" Stainless Steel Hex Head Cap Screw
1	1.5" OD x 72" long, .120" wall, slits on both ends	18	1/4" Stainless Steel Flat Washer
1	1.25" OD x 36" long, .058" wall, slits on one end	8	1/4-20 Stainless Steel Nyloc Hex Nut
1	1.125" OD x 36" long, .058" wall, slits on one end	2	1/4-20 Stainless Steel Hex Nut
1	1" OD x 36" long, .058" wall, slits on one end	3	1/4" Stainless Steel External Star Washer
1	0.875" OD x 36" long, .058" wall, slits on one end	2	DXE-ECL-24SS Stainless Steel Element Clamp - 2"
1	0.75" OD x 36" long, .058" wall, slits on one end	3	DXE-ECL-20SS Stainless Steel Element Clamp - 1-3/4"
1	0.625" OD x 36" long, .058" wall, slits on one end	3	DXE-ECL-16SS Stainless Steel Element Clamp - 1-1/2"
1	0.50" OD x 36" long, .058" wall, slits on one end	3	DXE-ECL-12SS Stainless Steel Element Clamp - 1-1/8" to 1-1/4"
		1	DXE-ECL-10SS Stainless Steel Element Clamp - 1"
		2	DXE-ECL-060 Stainless Steel Element Clamp - 3/4" to 7/8"
		1	DXE-ECL-040 Stainless Steel Element Clamp - 5/8"
		1	Black Vinyl Cap for 1/2" OD Tube

**Note:** The 4" OD x 72" long, 0.120" wall thickness base antenna section has already been installed on the Pivot Base Assembly.

	0.50" OD x 36" Long, .058 Wall Thickness Slits on one end
	0.625" OD x 36" Long, .058 Wall Thickness Slits on one end
	0.75" OD x 36" Long, .058 Wall Thickness Slits on one end
	0.875" OD x 36" Long, .058 Wall Thickness Slits on one end
	1" OD x 36" Long, .058 Wall Thickness Slits on one end
	1.125" OD x 36" Long, .058 Wall Thickness Slits on one end
	1.25" OD x 36" Long, .058 Wall Thickness Slits on one end
	1.5" OD x 72" Long, .120 Wall Thickness Slits on both ends
	1.75" OD x 72" Long, .120 Wall Thickness Slits on one end
	2" OD x 72" Long, .120 Wall Thickness 4 Drilled Holes, Slits on one end
	2.25" OD x 72" Long, .120 Wall Thickness 8 Drilled Holes
	2.5" OD x 72" Long, .120 Wall Thickness 8 Drilled Holes
	2.75" OD x 48" Long, .120" Wall Thickness 8 drilled holes
	3" OD x 72" Long, .120 Wall Thickness 8 Drilled Holes
	2.75" OD x 48" Long, .120" Wall Thickness 4 drilled holes This tube goes inside the 3" OD tube - align the drilled holes
	3.5" OD x 71.75" Long, .25 Wall Thickness 8 Drilled Holes
	4" OD x 71.75" Long, .25 Wall Thickness 1 Drilled Hole for Feedpoint 4 Drilled Holes on the other end

**Figure A-1** below is an overall layout of all the vertical elements with hardware shown for reference. The 4" OD element which is already mounted on the base pivot assembly is shown for reference.

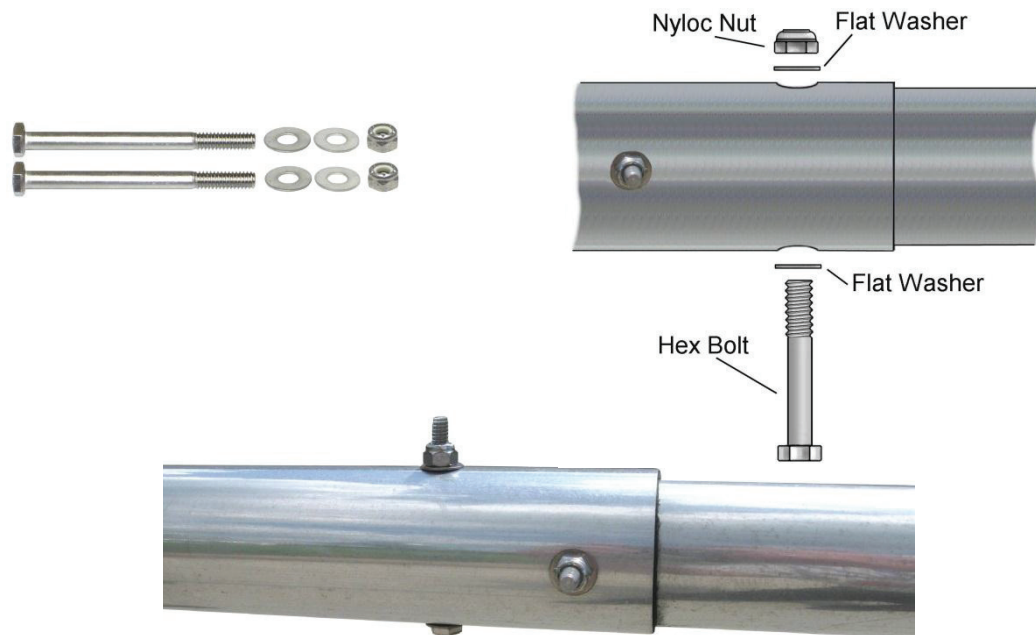


**Figure A-1**



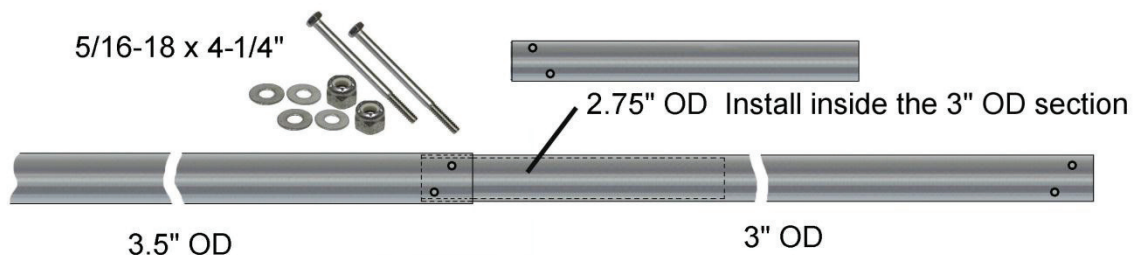
Pivot the antenna base down. This will allow easy assembly of the vertical sections. The further toward the top you go, you will need to have a support under the sections to keep them straight while you do the assembly.

Assemble the 3.5" OD element to the 4" OD base element (mounted on Pivot Assembly) using the two stainless steel 5/16-18 x 5" long bolts, four 5/16" stainless steel flat washers and two 5/16-18 stainless steel Nyloc nuts as shown in **Figure A-2**. When tightening the bolts and Nyloc nuts, tighten them enough to hold, but not tight enough to deform the aluminum elements.



**Figure A-2.**

Note, you will install the 2.75" x 48" x 0.120" wall tube **INSIDE** the 3" OD section, aligning the mounting bolt holes then insert these into the 3.5" OD base element. Make sure you insert the 2.75" OD tube into the correct end of the 3" OD section - the holes at each end are drilled differently. Align the holes and use two stainless steel 5/16-18 x 4-1/4" long bolts, four 5/16" stainless steel flat washers and two 5/16-18 stainless steel Nyloc nuts as shown in **Figure A-3** to hold the sections together. When tightening the bolts and Nyloc nuts, tighten them enough to hold, but not tight enough to deform the aluminum elements.



**Figure A-3**

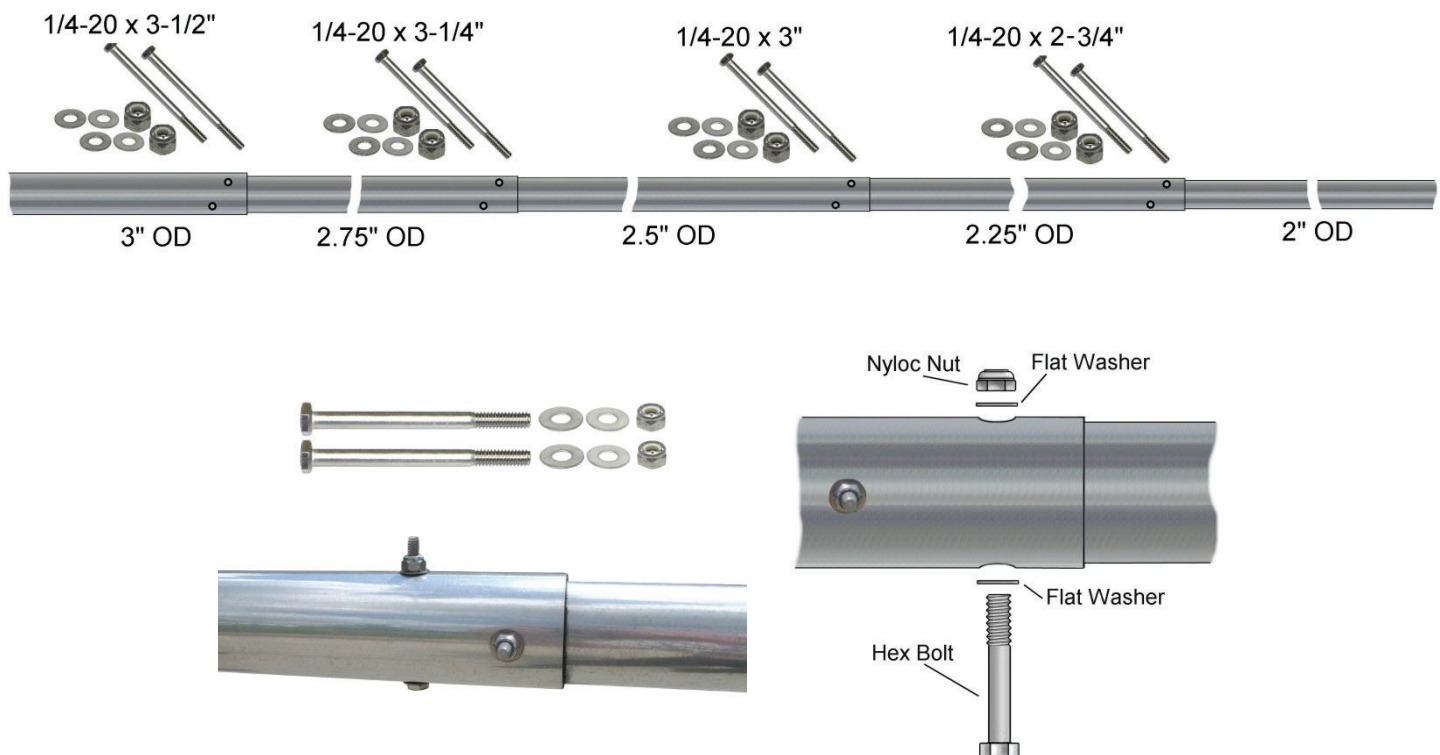
The following drilled sections are drilled to match the next size, so make sure you have the correct ends matched up (holes aligned).

Assemble the 2.75" OD element to the 3" OD base element using the two stainless steel 1/4-20 x 3-1/2" long bolts, four 1/4" stainless steel flat washers and two 1/4-18 stainless steel Nyloc nuts (example shown in **Figure A-4**). When tightening the bolts and Nyloc Nuts, tighten them enough to hold, but not tight enough to deform the aluminum elements.

Assemble the 2.5" OD element to the 2.75" OD element using the 1/4-20 x 3-1/4" long bolts, four 1/4" stainless steel flat washers and two 1/4-18 stainless steel Nyloc nuts (example shown in **Figure A-4**). When tightening the bolts and Nyloc nuts, tighten them enough to hold, but not tight enough to deform the aluminum elements.

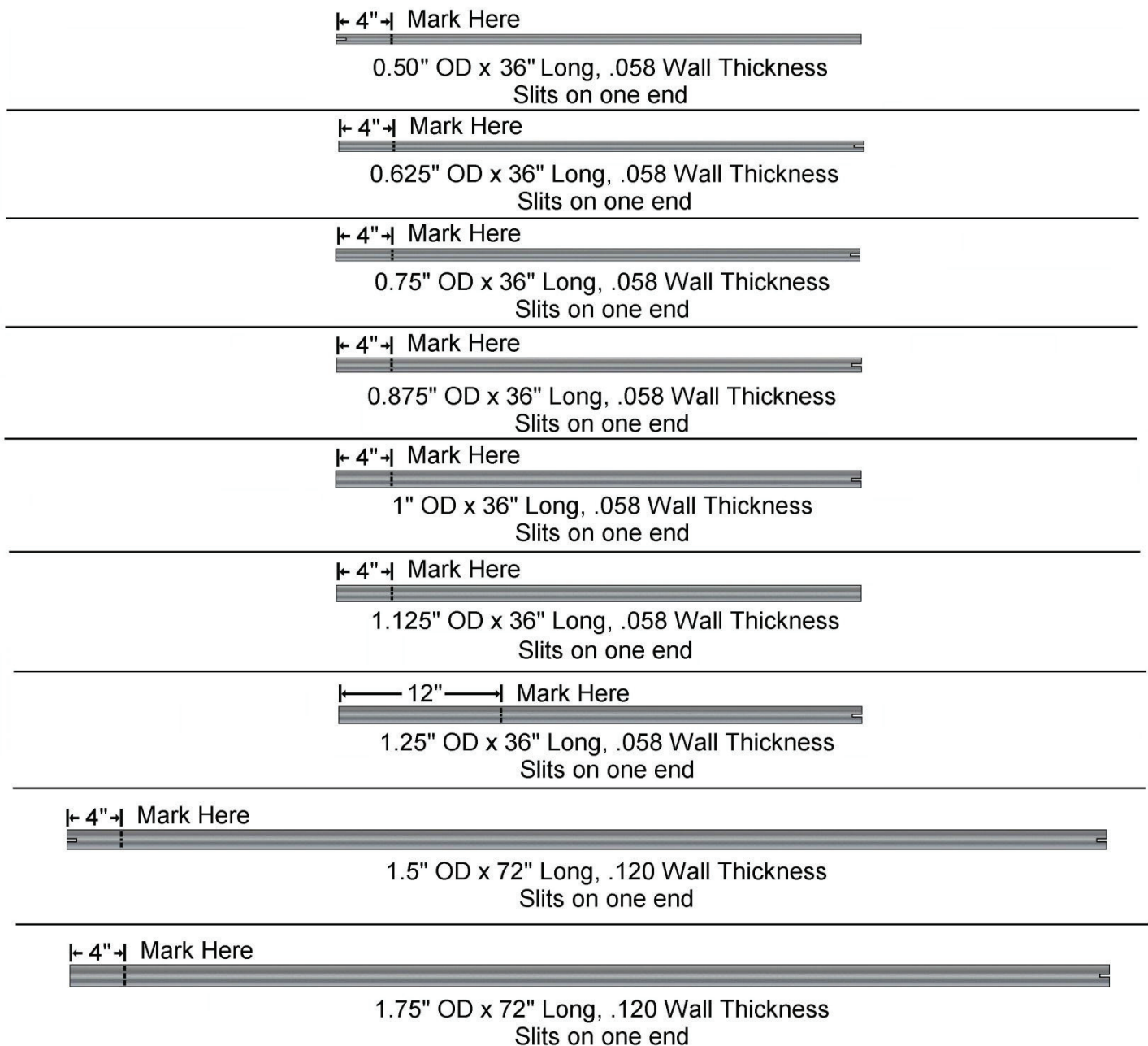
Assemble the 2.25" OD element to the 2.5" OD element using the 1/4-20 x 3" long bolts, four 1/4" stainless steel flat washers and two 1/4-18 stainless steel Nyloc nuts (example shown in **Figure A-4**). When tightening the bolts and Nyloc nuts, tighten them enough to hold, but not tight enough to deform the aluminum elements.

Assemble the 2" OD element to the 2.25" OD element using the 1/4-20 x 2-3/4" long bolts, four 1/4" stainless steel flat washers and two 1/4-18 stainless steel Nyloc nuts (example shown in **Figure A-4**). When tightening the bolts and Nyloc nuts, tighten them enough to hold, but not tight enough to deform the aluminum elements.



**Figure A-4**

Using a tape measure and felt tip pen all of the slit tubing elements need to be marked as follows for overlap as shown in **Figure A-5**.



**Figure A-5**

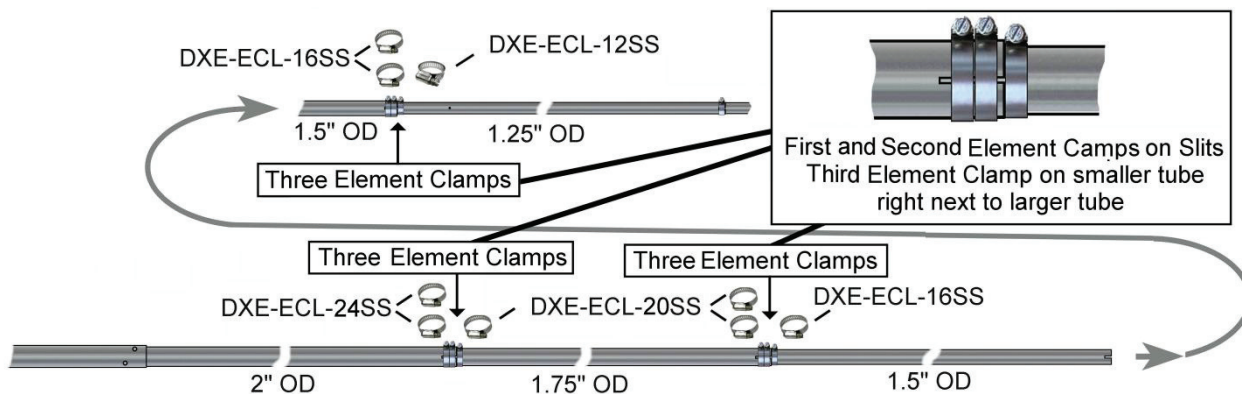
Using **Figure A-1**, place the element clamps over the appropriate tubing.

When tightening the element clamps, install them approximately 1/4" to 1/2" below the end of the slit tube with the worm tightening drive as shown in **Figure A-6**, located between two of the four slits.



**Figure A-6**

NOTE: At three locations, there are two element clamps installed. One clamp is on the element with the slit, the second clamp is located right next to the larger element. See **Figure A-7**.



**Figure A-7**

To avoid damage to the element clamps, do not over-tighten them.

The slits on the top 1/2" OD section are not needed (unless you are adding a section to lower the frequency i.e. MARS band), so the slit end is inserted into the 1-1/4" OD section.

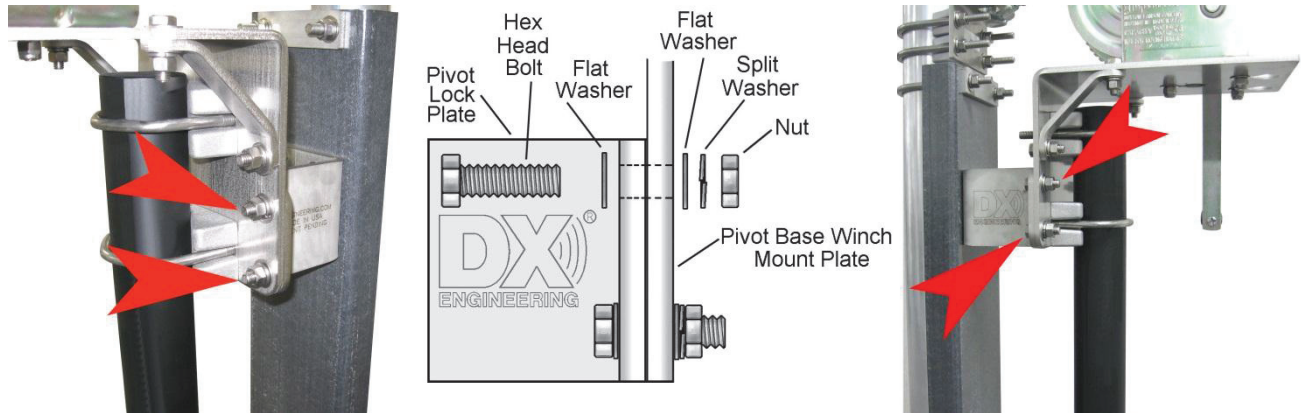
Place the black vinyl cap on top of the 1/2" OD section.

When the antenna elements are completely assembled and mated to the base section, the overall length measured from the top of the antenna to the feedpoint on the base section should be 67 Feet, 1-3/4" in length prior to tuning.

67 Feet 1-3/4 Inches Overall Length

## Lowering or Raising the Vertical Element Assembly

1. To lower the antenna, ensure the winch hook is in the Antenna Hook Mount. Remove the four bolts and hardware that hold the Pivot Lock Plate to the Pivot Base Winch Mount Plate. You can now use the winch to pivot the antenna downward.



**Four Bolts to be removed to allow for pivoting**

2. To raise the antenna, ensure the winch hook is in the Antenna Hook Mount. Raise the antenna using the winch. Replace the four bolts and hardware that hold the Pivot Lock Plate to the Pivot Base Winch Mount Plate.

The winch can then be removed and stored. Do not leave the winch outdoors since extended weather and sunlight may damage or weaken the strap and/or other parts. Refer to the section of the manual “*Mounting and using the Optional DXE-VRW-1 Manual Winch*” for detailed information.

**DANGER: When raising or lowering the vertical antenna make sure you have not inadvertently located the antenna underneath power lines.**  
**Residential power lines are often less than 40' high.**  
**Contact With Any Power or Utility Lines Can Be Lethal !**

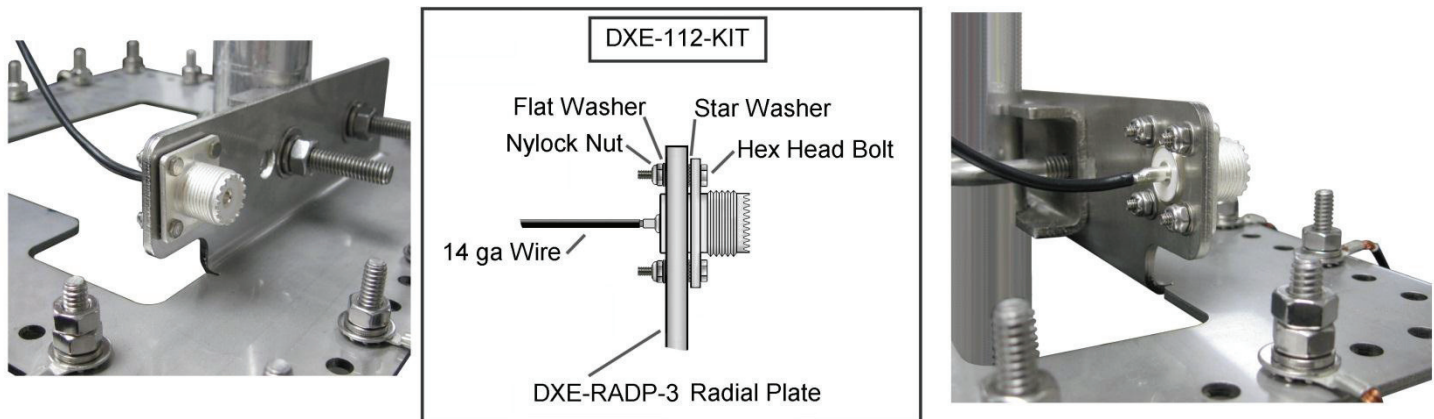
In areas where there is a high atmospheric static condition (areas prone to precipitation or snow static) this antenna (as with all antennas) will build up a static charge. When working on the antenna, especially in the raised position, you may want to ground the antenna to bleed off any static before touching the antenna. (Obviously, you also do not want RF present on the antenna when touching it). The optional **DXE-VMN-1** Vertical Matching Network (described on the next page) will act as a constant static bleed for your resonant vertical antenna in areas where precipitation static or snow static is present.

## Feedline Connection

The easiest way to make a reliable feedline connection using customer supplied coaxial cable is using the optional **DXE-RADP-3** Radial Plate with the optional **DXE-112-KIT** SO-239 Chassis Mount Connector as shown in **Figure F-1**.

Use a customer supplied insulated wire soldered on the center pin of the chassis mounted SO-239 (14 gage insulated wire is adequate) to a ring terminal which is connected to the antenna feedpoint hardware (See page 15). Make the wire long enough so it will not bind when raising or lowering the antenna.

When connected in this manner, the customer supplied coaxial cable will feed the antenna and the shield will have a positive and reliable connection to the radial field.



**Figure F-1 - Feedline connection using an optional DXE-112-KIT SO-239 Chassis Mount with the optional DXE-RADP-3 Radial Plate**

## Optional DXE-VMN-1 Vertical Antenna Matching Network

The **DXE-VMN-1** Vertical Antenna Matching Network is custom designed for use with base-fed quarter wave resonant vertical antenna systems. In some vertical antenna installations with excellent radial systems, achieving the best SWR on a resonant vertical for 80 meters may be difficult without some means of adjusting feedpoint impedance. The **DXE-VMN-1** allows easy adjustment for lowest SWR.



As an added benefit, since the **DXE-VMN-1** it will act as a static bleed for your resonant vertical antenna in areas where precipitation static or snow static is present.

Refer to the **DXE-VMN-1** manual for more details.



## Tuning the Vertical

When the antenna elements are completely assembled to the base section, the overall length measured from the top of the antenna to the feedpoint on the base section should be 67 feet, 1-3/4 inches prior to tuning. This allows you to make adjustments in the overall length to tune the antenna to the center frequency you desire using the following information.

It's best to use an antenna analyzer such as the MFJ-259B for determining antenna resonance. Use the  $X=0$  and  $\pm j0$  readings to determine the resonant frequency. The SWR will be adjusted by the impedance matching assembly mounted at the feed point once the vertical is resonant at the desired frequency.

The **DXE-7580FS-VA-3** should resonate at approximately 3.65 MHz with the recommended ground radial system installed and the vertical dimensions described in this manual. Resonance is adjusted by the length of the vertical element sections. To raise the frequency, slide the top 1/2" OD element into the 5/8" OD element.

If you are having trouble achieving resonance, make sure the element section lengths are correct. Make sure you have at least 16 radials (32 are better), 65 feet long, symmetrically placed around the vertical. Our test vertical employed 32 radials, 65 feet long. The difference in resonance from 16 to 32 radials is about 30 kHz.

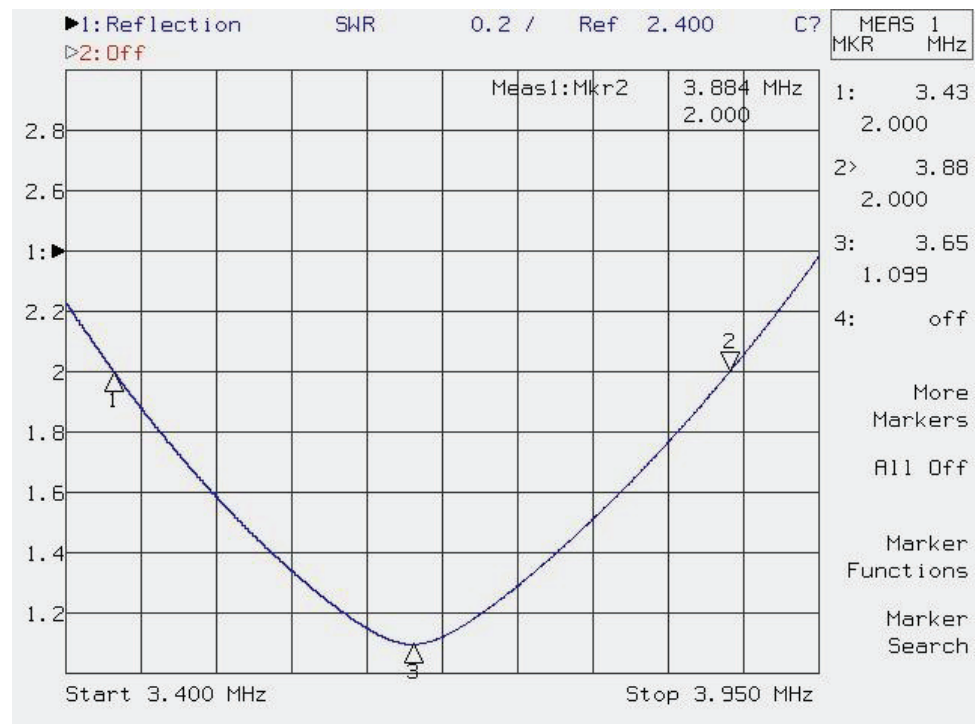
The antenna resonant frequency may be centered at any point by merely adjusting the overall length. To raise the base resonant frequency, shorten the element tubing stack.

As a rule of thumb, one foot of length should be approximately 50 kHz in frequency. A shorter antenna length = higher frequency and a longer antenna length = lower frequency.

Typical Example:

Tuned for 3.65 MHz

Bandwidth at  
2:1 is 450 kHz



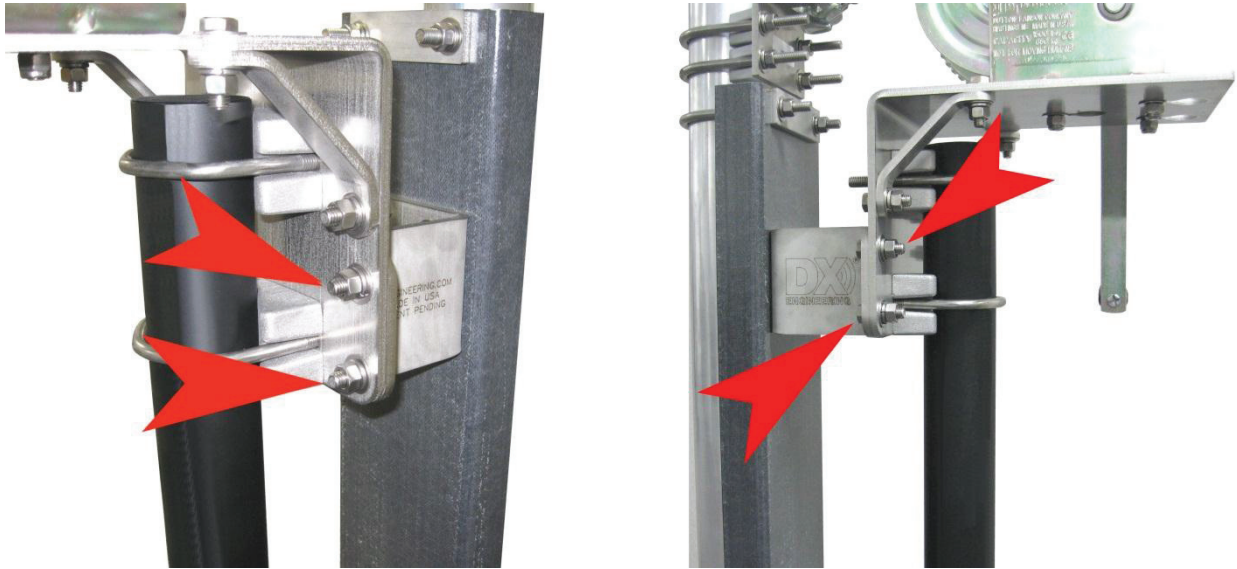
67 Feet 1-3/4 Inches Overall Length





## Locking the Pivot Base

To help prevent accidental pivoting, ensure the four pivot locking bolts are in place and properly secured. Additionally, you may replace one of the bolts with a padlock to further prevent tampering or accidental pivoting as shown below.



**Ensure all four Pivot Locking Bolts are in place**



**Padlock used in place of one Pivot Locking Bolt**

## DXE-7580-VA-3 Parts List

Pivot Base Assembly - US Patent No. 8,130,168	
QTY	Description
1	4" Base Side Bottom Hinge
1	4" Antenna Side Bottom Hinge
2	4" Bottom Hinge Bushing
1	Heavy Duty Extren® Insulator 10" x 1/2" x 29.625"
6	Saddle Backing Plate 1.5" x .375" x 8"
1	4" Antenna Pivot Hook Mount
1	4" Pivot Base Winch Mount
2	Pivot Base Plate Bracket
1	4" Pivot Base Lock Plate
2	Backing Plate
2	4" x 3/8" x 5.563" Stainless Steel U-Bolt *
3	4" x 3/8" x 6.813" Stainless Steel U-Bolt *
5	4" Cast Saddle Clamp *
42	3/8" Flat Washer *
34	3/8" Split Lock Washer *
34	3/8-16 Nut *
8	3/8-16 x 1.375" Long, Hex Head Cap Screw
4	3" Cast Saddle *
4	3" x 3/8" x 5.25" Stainless Steel U-Bolt *
8	3/8-16 x 1-3/4" Long Stainless Steel Square Neck Carriage Bolt
2	1/2-13 x 1-3/4" Long Stainless Steel Hex Head Cap Screw
4	1/2" x 1-1/4" Stainless Steel Washer
2	1/2" Stainless Steel Lock Washer
2	1/2-13 Stainless Steel Nut

\* Note: The U-Bolts and their hardware may be packaged separately

Optional DXE-VRW-1 Manual Winch Assembly	
QTY	Description
1	1500 Pound Exposed Gear Hand Winch with Brake
3	3/8-16 x 1-3/8" long Stainless Steel Hex Bolt
8	3/8-16 Stainless Steel Flat Washer
4	3/8-16 Stainless Steel Nyloc Nut
1	Custom Polyester web strap with Hook, 2" x 15 Ft
1	3/8-16 x 3-1/2" long Grade 8 Hex Head Bolt

Feedpoint Hardware	
QTY	Description
1	1/4-20 x 1" Stainless Steel Hex Head Cap Screw
2	1/4" Stainless Steel Flat Washer
2	1/4-20 Stainless Steel Hex Nut
3	1/4" Stainless Steel External Star Washer

<b>Vertical Elements Assembly</b>	
<b>QTY</b>	<b>Description</b>
1	4.00" OD x 71.75" long, .25" wall, 5 drilled holes
1	3.50" OD x 71.75" long, .25" wall, 8 drilled holes
1	3.00" OD x 72" long, .120" wall, 8 drilled holes
1	2.75" OD x 48" long, .120" wall, 4 drilled holes
1	2.75" OD x 48" long, .120" wall, 8 drilled holes
1	2.5" OD x 72" long, .120" wall, 8 drilled holes
1	2.25" OD x 72" long, .120" wall, 8 drilled holes
1	2" OD x 72" long, .120" wall, 4 drilled holes one end, slits one end
1	1.75" OD x 72" long, .120" wall, slits on one end
1	1.5" OD x 72" long, .120" wall, slits on both ends
1	1.25" OD x 36" long, .058" wall, slits on one end
1	1.125" OD x 36" long, .058" wall, slits on one end
1	1" OD x 36" long, .058" wall, slits on one end
1	0.875" OD x 36" long, .058" wall, slits on one end
1	0.75" OD x 36" long, .058" wall, slits on one end
1	0.625" OD x 36" long, .058" wall, slits on one end
1	0.50" OD x 36" long, .058" wall, slits on one end
2	5/16-18 x 5" Stainless Steel Hex Head Cap Screw
2	5/16-18 x 4-1/4" Stainless Steel Hex Head Cap Screw
8	5/16" Stainless Steel Flat Washer
4	5/16-18 Stainless Steel Nyloc Hex Nut
2	1/4-20 x 3-1/2" Stainless Steel Hex Head Cap Screw
2	1/4-20 x 3-1/4" Stainless Steel Hex Head Cap Screw
2	1/4-20 x 3" Stainless Steel Hex Head Cap Screw
2	1/4-20 x 2-3/4" Stainless Steel Hex Head Cap Screw
16	1/4" Stainless Steel Flat Washer
8	1/4-20 Stainless Steel Nyloc Hex Nut
2	DXE-ECL-24SS Stainless Steel Element Clamp - 2"
3	DXE-ECL-20SS Stainless Steel Element Clamp - 1-3/4"
3	DXE-ECL-16SS Stainless Steel Element Clamp - 1-1/2"
3	DXE-ECL-12SS Stainless Steel Element Clamp - 1-1/8" to 1-1/4"
1	DXE-ECL-10SS Stainless Steel Element Clamp - 1"
2	DXE-ECL-060 Stainless Steel Element Clamp - 3/4" to 7/8"
1	DXE-ECL-040 Stainless Steel Element Clamp - 5/8"
1	Black Vinyl Cap for 1/2" OD Tube

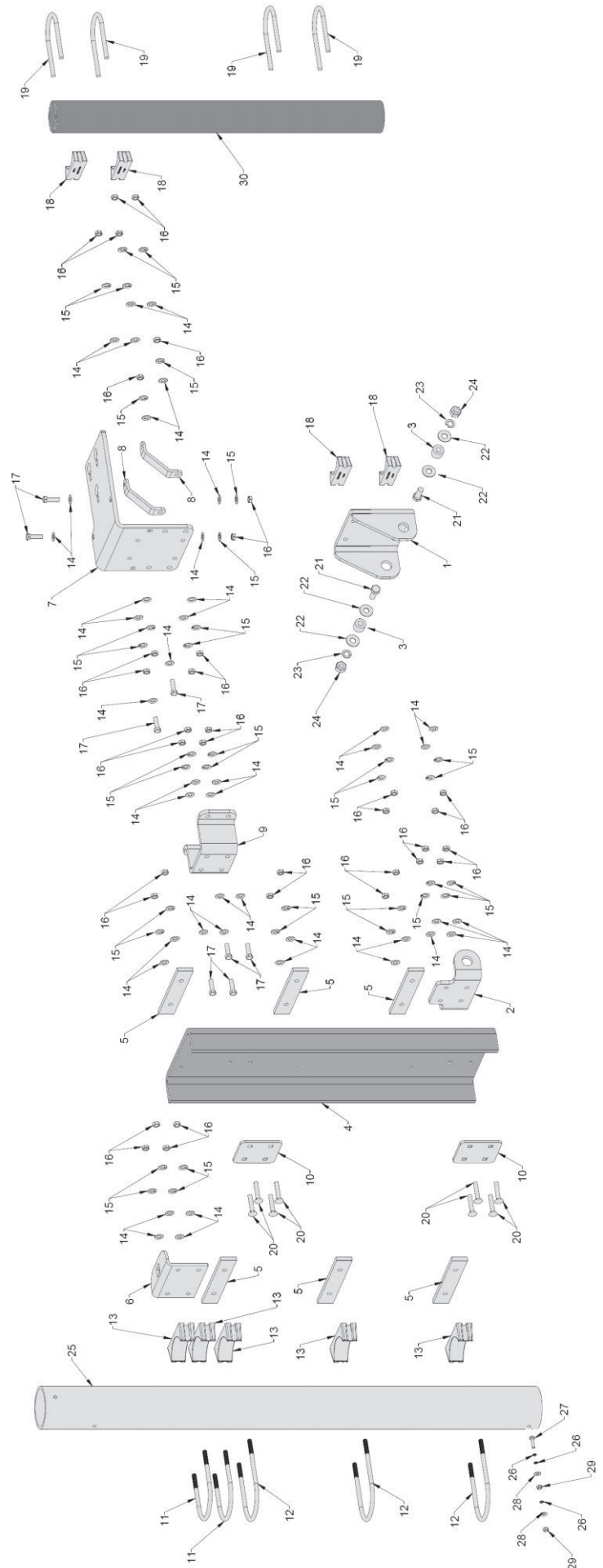
**Note:** This antenna system is normally shipped in several boxes. The hardware parts maybe in more than one box. The part lists listed above are arranged for ease of assembly.

# Exploded View of Pivot Base Assembly for Reference

(US Patent No. 8,130,168)

QTY	Description	Dwg Ref
1	4" Base Side Bottom Hinge	1
1	4" Antenna Side Bottom Hinge	2
2	4" Bottom Hinge Bushing	3
1	Heavy Duty Extren® Insulator 10" x 1/2" x 29.625"	4
6	Saddle Backing Plate 1.5" x .375" x 8"	5
1	4" Antenna Pivot Hook Mount	6
1	4" Pivot Base Winch Mount	7
2	Pivot Base Plate Bracket	8
1	4" Pivot Base Lock Plate	9
2	Backing Plate	10
2	4" x 3/8" x 5.563" Stainless Steel U-Bolt	11
3	4" x 3/8" x 6.813" Stainless Steel U-Bolt	12
5	4" Cast Saddle Clamp	13
42	3/8" Flat Washer	14
34	3/8" Split Lock Washer	15
34	3/8-16 Nut	16
8	3/8-16 x 1.375" Long, Hex Head Cap Screw	17
4	3" Cast Saddle	18
4	3" x 3/8" x 5.25" Stainless Steel U-Bolt	19
8	3/8-16 x 1-3/4" Long Stainless Steel Square Neck Carriage Bolt	20
2	1/2-13 x 1-3/4" Long Stainless Steel Hex Head Cap Screw	21
4	1/2" x 1-1/4" Stainless Steel Washer	22
2	1/2" Stainless Steel Lock Washer	23
2	1/2-13 Stainless Steel Nut	24
1	4" OD x 71.75" long x .25" Wall thickness Base Section Element	25
3	1/4" Stainless Steel External Star Washer	26
1	1/4-20 x 1" Stainless Steel Hex Head Cap Screw	27
2	1/4" Stainless Steel Flat Washer	28
2	1/4-20 Stainless Steel Hex Nut	29
1	Customer supplied 3" OD mounting pipe	30

(Note: The U-Bolts and their hardware may be packaged separately)



## Additional Material Required, but not Supplied:

**Antenna Mounting Pipe** - 3" Schedule 80 Galvanized steel mounting pipe, 7 feet long minimum (*see text for detailed information*).

**Concrete** - For mounting pipe installation (*see text for detailed suggestions*).

## Suggested Parts Not Included

### **DXE-VRW-1 - Manual Winch Add-on Raising Kit**

Manual winch add-on kit for the High Performance DX Engineering vertical antennas. The tilt fixtures for these antennas are equipped to accept the winch directly. Allows easy raising and lowering of tall antennas - may be easily moved from one antenna to another in multi-antenna arrays.



### **DXE-RADP-3 - Radial Plate** (*patented*):

Made from Laser Cut Stainless Steel with 20 Sets of Stainless Steel Radial Attachment Hardware. The DX Engineering Radial Plate is meant for those of you having a vertical antenna and want an easy, neat and effective way to connect those essential radial wires to your antenna system for the highest efficiency and strongest signals.



### **DXE-SSVC-3P - Stainless Steel V-Clamp for 2 inch to 3 inch steel pipe**

This V-Clamp is made in one size that fits Steel tubing or pipe from 2" to 3" OD as used in antenna construction. The supplied V-bolt is long enough to attach tubing to thick plates and is made with anti-corrosive properties. The special Stainless Steel saddle has serrated teeth will clamp to the pipe securely by biting into the surface. For this reason, it is not recommended for softer aluminum tubing or pipe. U-Bolt thread dimensions: 3/8-16 x 1.75". V-bolt and saddle made from high-strength 18-8 stainless steel

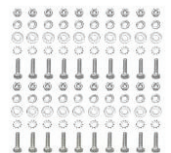


### **DXE-RADP-1HWK - Radial Plate Wire Attachment Hardware Kit - Stainless Steel**

Additional 20 Sets of ALL Stainless Steel Radial Hardware for use with the DX Engineering Stainless Steel Radial Plate.

(20) 1/4" Bolts - (20) 1/4" Nuts - (20) 1/4" Flat Washers

(20) 1/4" Split Washers - (20) 1/4" Star Washers





### DXE-363-SST - Bulkhead Fitting, SO-239 Socket, Silver Plating, PTFE Insulation

This hi-quality bulkhead connector uses silver plated outer and inner conductors and a PTFE insulator. The connector has very low loss and high electrical break down. It comes with two nuts to secure the connector to our radial plate or other flat surface. Perfect for use with the DX Engineering Radial Plate, (DXE-RADP-3) it ensures the radial ground system, the antenna ground and the feedline shield are common. Don't forget to waterproof coaxial connections.



- Silver plated, PTFE insulated, Very low loss, High electrical break down
- 2 in. long

## Optional Accessory Items

### UMI-81343, DXE-NSBT8 - Anti-Seize & Never-Seez®

An Anti-seize compound MUST be used on any Stainless Steel nuts, bolts, clamps or other hardware to prevent galling and thread seizure. Any of these products can be used for this purpose.

*UMI-81343	Anti-Seize, 1 oz. Squeeze Tube
*UMI-81464	Anti-Seize, 8.5 oz. Aerosol Can
*DXE-NSBT8	Never-Seez®, 8 oz. Brush Top
*DXE-NMBT8	Never-Seez®, 8 oz. Brush Top, Marine Grade

\* These products are limited to domestic UPS Ground shipping only



### DXE-P8A - Penetrox™ A Anti-Oxidant - 8 oz. Squeeze Bottle

Use Penetrox™ A electrical joint compound to affect a substantial electrical connection between metal parts such as telescoping aluminum tubing or other antenna pieces. Ensures high conductivity at all voltage levels by displacing moisture and preventing corrosion or oxidation. For Aluminum to Aluminum, Aluminum to Copper, or bare conductors. Not recommended for use with rubber or polyethylene insulated wire.

- 8 oz. squeeze bottle

\* This product is limited to domestic UPS Ground shipping only



### DXE-RADW - 500K or 1000K Radial Wire Kits and Components

To achieve optimal performance with a ground-mounted vertical, install as many radials as possible. These bulk radial wire kits use insulated wire that is UV resistant, hard to see and lays down easily, unlike the wire that is commonly available at the big box stores. It will last much longer in contact with soil than bare wire.

The DXE-RADW- 500K or 1000K kit provide everything you will need to build the perfect radial system!

- 500/1000 ft. spool of 14 AWG, stranded copper wire with vinyl insulation
- 20/40 lugs
- 100/200 radial wire anchor pins- Eliminating the need to bury your radials!
- Build up to 20/40 radials, 25 feet long

DXE-RADW-500K	Bulk Radial Wire Kit, 500 ft Spool of Wire, 20 Lugs, 100 Staples
DXE-RADW-1000K	Bulk Radial Wire Kit, 1000 ft Spool of Wire, 40 Lugs, 200 Staples



### DXE-RADW-500KBD or 1000KBD - Bulk Radial Wire Kits and Components

To achieve optimal performance with a ground-mounted vertical, install as many radials as possible. These bulk radial wire kit use insulated wire that is UV resistant, hard to see and lays down easily, unlike the wire that is commonly available at the big box stores. It will last much longer in contact with soil than bare wire. The biodegradable anchors allow easy installation of radial wires, and will degrade and disappear in a year or so when they are no longer needed.

The DXE-RADW-500 or 1000KBD kit provide everything you will need to build the perfect radial system!

- 500/1000 ft. spool of 14 AWG, stranded copper wire with vinyl insulation
- 20/40 lugs
- 100/200 biodegradable radial wire anchor pins- Eliminating the need to bury your radials!
- Build up to 20/40 radials, 25 feet long

DXE-RADW-500KBD	Bulk Radial Wire Kit, 500 ft Spool of Wire, 20 Lugs, 100 Biodegradable Staples
DXE-RADW-1000KBD	Bulk Radial Wire Kit, 1000 ft Spool of Wire, 40 Lugs, 200 Biodegradable Staples



### **DXE-225RT-20 - Ring terminal 16-14 Wire Gauge, 1/4" hole/20 Pack**

This is a set of 20 ring terminals for AWG #14 to 16 wire with a clearance hole for a 1/4" bolt. These are the same crimp terminals supplied with the DXE Radial Wire Kits for #14 Radial and Antenna Wire.



### **DXE-RADW-65RT Pre-Assembled, 65 foot Radial Wires, with 1/4" ring Terminals, 20 Pack**

The DXE-RADW-65T Radial Wire Kit include the highest quality 14 gauge stranded copper wire with a relaxed black PVC insulation for easy installation of your radial system. This allows fast and easy installation of your radial ground system. The stranded wire and relaxed insulation mean that the wire will lay flat as you place it on the ground - easy to install! The twenty 65 foot pre-cut radial wires include 1/4" ring terminals professionally crimped on one end for quick and easy attachment to the radial plate. This Radial Wire Kit is designed for users of vertical antenna systems which have the need for a high quality radial system for optimum antenna performance. The 1/4" ring terminals are machine crimped for maximum grip. Soldering is not required for strength, but is recommended if installed in corrosive environments such as salt spray.

- Packed 20 Radial Wires per package
- 14 gage, stranded copper wire
- Black relaxed PVC insulation
- 1/4" Ring Terminal professionally crimped on each Radial Wire



### **DXE-STPL - Radial Wire Anchor Pins, 100/pack - No need to bury your radials!**

DX Engineering Radial Wire Anchor Pins are perfect for fastening radials below the grass line to eliminate the risk of damaging your radials during lawn maintenance.

- 100 count - 6" Pins
- 11-Gauge

<b>DXE-STPL-100P</b>	Radial Wire Anchor Pins, 100/pack
<b>DXE-STPL-300P</b>	Radial Wire Anchor Pins, 300/pack



### **DXE-STPL-100BD - Radial Wire Staple, Biodegradable, 3", 100 pack**

DX Engineering DXE-STPL-100BD is a 100-pack of 3" **biodegradable** anchors that are produced from recycled PLA (Polylactide Resin). Depending on the weather conditions, they will degrade in about a year. They are easily installed and will hold radial wires in place until lawn roots overtake them - and then disappear. Ecologically friendly!



### **SUM-900031 - Automatic Wire Stripper/Crimper/Cutter, 24-10 Ga.**

Our DX Engineering wire stripper uses a spring-loaded design to make quick work of wires ranging from 24 to 10 gauge. Just insert the wire, squeeze the handle, and listen for the click. That's the sound of another perfect wire stripping job performed in about 2 seconds- a fraction of the time it takes your pocket knife to do the same job. An adjustable wire length guide helps you make uniform strips, and a built-in wire cutter and crimper helps you complete your wiring job.

- Spring-loaded design
- Strips wires ranging from 24 to 10 gauge
- built-in wire cutter and crimper



### **DXE-3M2155 - 3M Temflex™ 2155 Rubber Splicing Tape.**

Conformable self-fusing rubber electrical insulating tape. It is designed for low voltage electrical insulating and moisture sealing applications. For outdoor use, it should be protected from UV deterioration with an overwrap of **TRM-06132**



### **TRM-06132 - Scotch® Super 33+.**

Highly conformable super stretchy tape for all weather applications. This tape provides flexibility and easy handling for all around performance. It also combines PVC backing with excellent electrical insulating properties to provide primary electrical insulation for splices up to 600V and protective jacketing.



### **DXE-VMN-1 - Vertical Antenna Matching Network**

The **DXE-VMN-1** Vertical Antenna Matching Network is custom designed for use with base-fed quarter wave resonant vertical antenna systems. In some vertical antenna installations with excellent radial systems, achieving the best SWR on a resonant vertical for 80 meters may be difficult without some means of adjusting feedpoint impedance. The **DXE-VMN-1** allows easy adjustment for lowest SWR. The **DXE-VMN-1** Vertical Antenna Matching Network will aid in tuning a low impedance antenna to the minimum SWR in the customer selected portion of the 80 meter band. The #12 AWG coil wire is tin-nickel plated for high power handling, corrosion resistance, ease of soldering and long term reliability. As an added benefit, the **DXE-VMN-1** will act as a static bleed for your vertical antenna in areas where precipitation or snow static is present. The Vertical Matching Network may be installed between ground and the feedpoint of any quarter wave base-fed vertical antenna - including mobile antennas. The **DXE-VMN-1** **CANNOT** be used on non-resonant antenna such as a 43 foot vertical.



## **Technical Support**

If you have questions about this product, or if you experience difficulties during the installation, contact DX Engineering at (330) 572-3200. You can also e-mail us at:

[DXEngineering@DXEngineering.com](mailto:DXEngineering@DXEngineering.com)

For best service, please take a few minutes to review this manual before you call.

## **Warranty**

All products manufactured by DX Engineering are warranted to be free from defects in material and workmanship for a period of one (1) year from date of shipment. DX Engineering's sole obligation under these warranties shall be to issue credit, repair or replace any item or part thereof which is proved to be other than as warranted; no allowance shall be made for any labor charges of Buyer for replacement of parts, adjustment or repairs, or any other work, unless such charges are authorized in advance by DX Engineering. If DX Engineering's products are claimed to be defective in material or workmanship, DX Engineering shall, upon prompt notice thereof, issue shipping instructions for return to DX Engineering (transportation-charges prepaid by Buyer). Every such claim for breach of these warranties shall be deemed to be waived by Buyer unless made in writing. The above warranties shall not extend to any products or parts thereof which have been subjected to any misuse or neglect, damaged by accident, rendered defective by reason of improper installation, damaged from severe weather including floods, or abnormal environmental conditions such as prolonged exposure to corrosives or power surges, or by the performance of repairs or alterations outside of our plant, and shall not apply to any goods or parts thereof furnished by Buyer or acquired from others at Buyer's specifications. In addition, DX Engineering's warranties do not extend to other equipment and parts manufactured by others except to the extent of the original manufacturer's warranty to DX Engineering. The obligations under the foregoing warranties are limited to the precise terms thereof. These warranties provide exclusive remedies, expressly in lieu of all other remedies including claims for special or consequential damages. SELLER NEITHER MAKES NOR ASSUMES ANY OTHER WARRANTY WHATSOEVER, WHETHER EXPRESS, STATUTORY, OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS, AND NO PERSON IS AUTHORIZED TO ASSUME FOR DX ENGINEERING ANY OBLIGATION OR LIABILITY NOT STRICTLY IN ACCORDANCE WITH THE FOREGOING.

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